



XL SPARE PARTS



CONVEYOR AND PALLET HANDLING SYSTEMS

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Patents

Essential parts of the FlexLink product range are protected by patents and design regulations.
Drawings are made to European standards.

Catalogue instructions

1. How to read the catalogue: Open the catalogue and from the Table of content or the PDF navigation bar locate the group in which the part you want to find is present. Turn over to the concerned page number by a "click". Now find out the figure of the part you wish to order. Jot down the part number against that particular figure number from the text. In case, if you have the part number and you need the other details, the part index can be used. The part index (at the end of the catalogue) will give you the figure and page number of the part you wish to order.

2. How to order spare parts: The part number and the description of the part required should be invariably mentioned in the order as per the catalog text. The latest part number as conveyed through our service circulars should only appear on the order. In case of ordering colored components, color code of the components should be mentioned. The quantity shown against the part number is the quantity per unit for that group so that particular quantity should be multiplied by the number of sets required.

4. Abbreviations: The following abbreviations are used in this catalog:

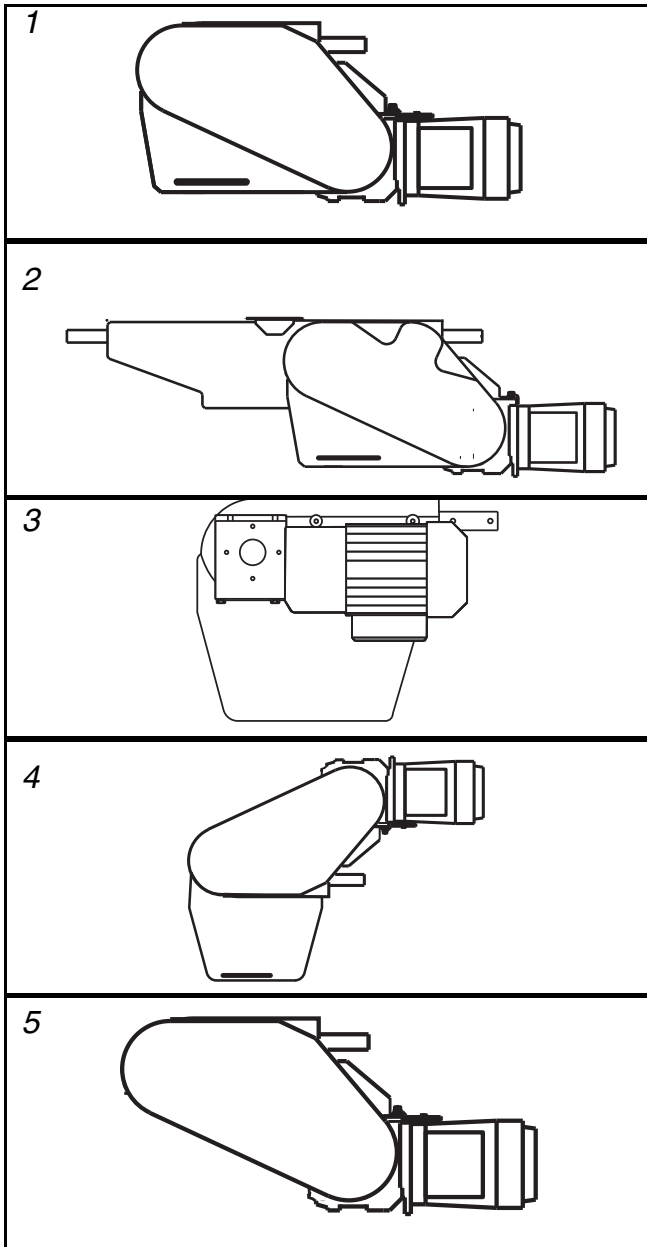
assly.	Assembly
V	Volts
N.I.	Not illustrated
W	Watt
Comp.	Complete
Fr	Front
Std.	Standard
L	Length
A/t.	Alternate
Rr	Rear
L.H.	Left hand
R.H.	Right hand
AR	As required
<i>(Part number)</i> Part number presented in "parantheses" and in Italic character style	Parts are included in a Spare parts kit.
*)	These items can only be purchased as part of a kit and when an item has an * the corresponding item always is placed between brackets (..) see above.
Recomended Spare part	Parts which are usually kept in stock and have short turnaround (See item 4)

4. Recommended Spare parts:

Several items of the complete spare parts overview are earmarked as recommended spare parts. FlexLink advises its customers to purchase and stock these specific items for replacement in case of failure of the original item. The recommended spares are limited to only these items for which the cost of buying is in a fair relationship to the risk (i.e. probability * impact) of sudden failure. It merely consists of wear parts and some electrical and pneumatic components.



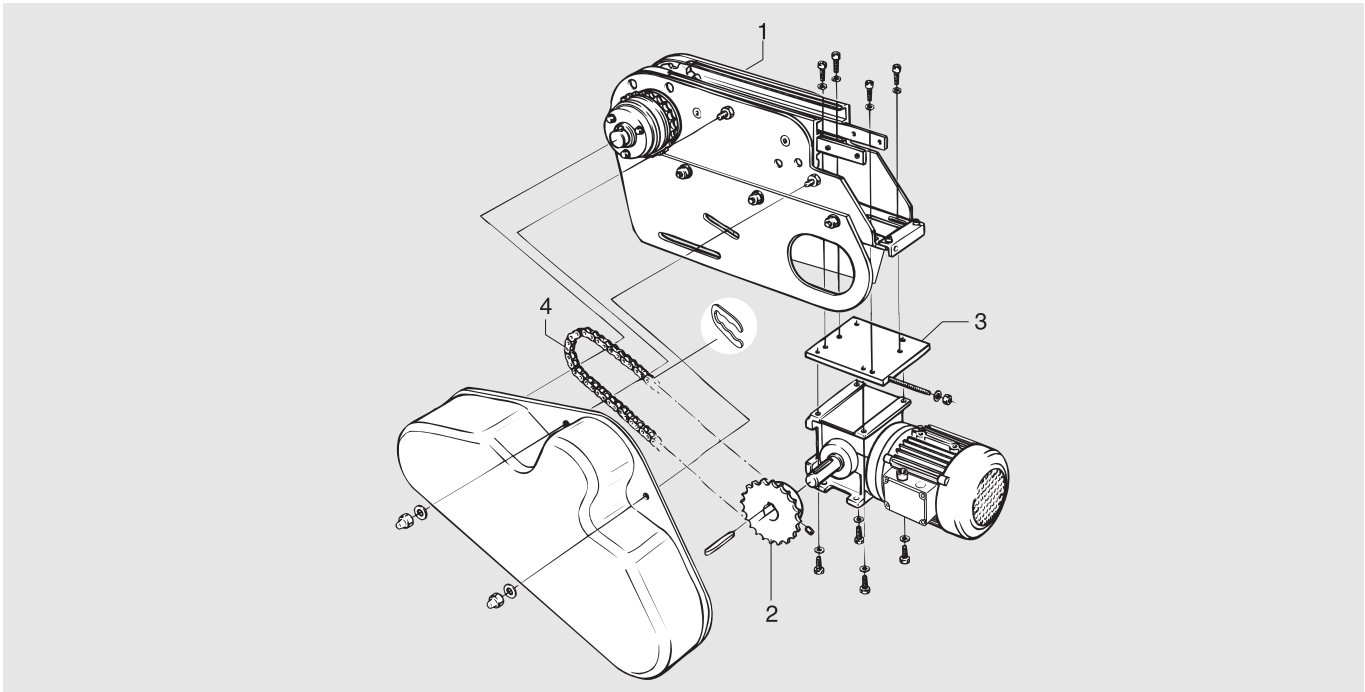
End drive unit - XL



End drive unit

Complete unit – XLEB _HL/HR/HLA/HRA

For SEW S37 gearmotor



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	0-unit (left-hand version)	XLEB 0 HL/HLA	1	See next page for details	
	0-unit (right-hand version)	XLEB 0 HR/HRA	1	See next page for details	
	Motor alternative, see Drive unit guide 5014				
2	Sprocket wheel 1/2" including grub screw		1	See table below	X
3	Adapter plate including bolts and washers	3921099	1	For SEW S37 gearmotor	
	Adapter plate	3921581	1	Blind adapter plate	
4	Transmission chain 1/2" including connecting link	3921638	1	ISO/R- 1967- 08B- 1 (ISO)	X
	Transmission chain 1/2" including connecting link	5044948	1	ISO/R- 1967- 08A- 1 (ANSI)	X

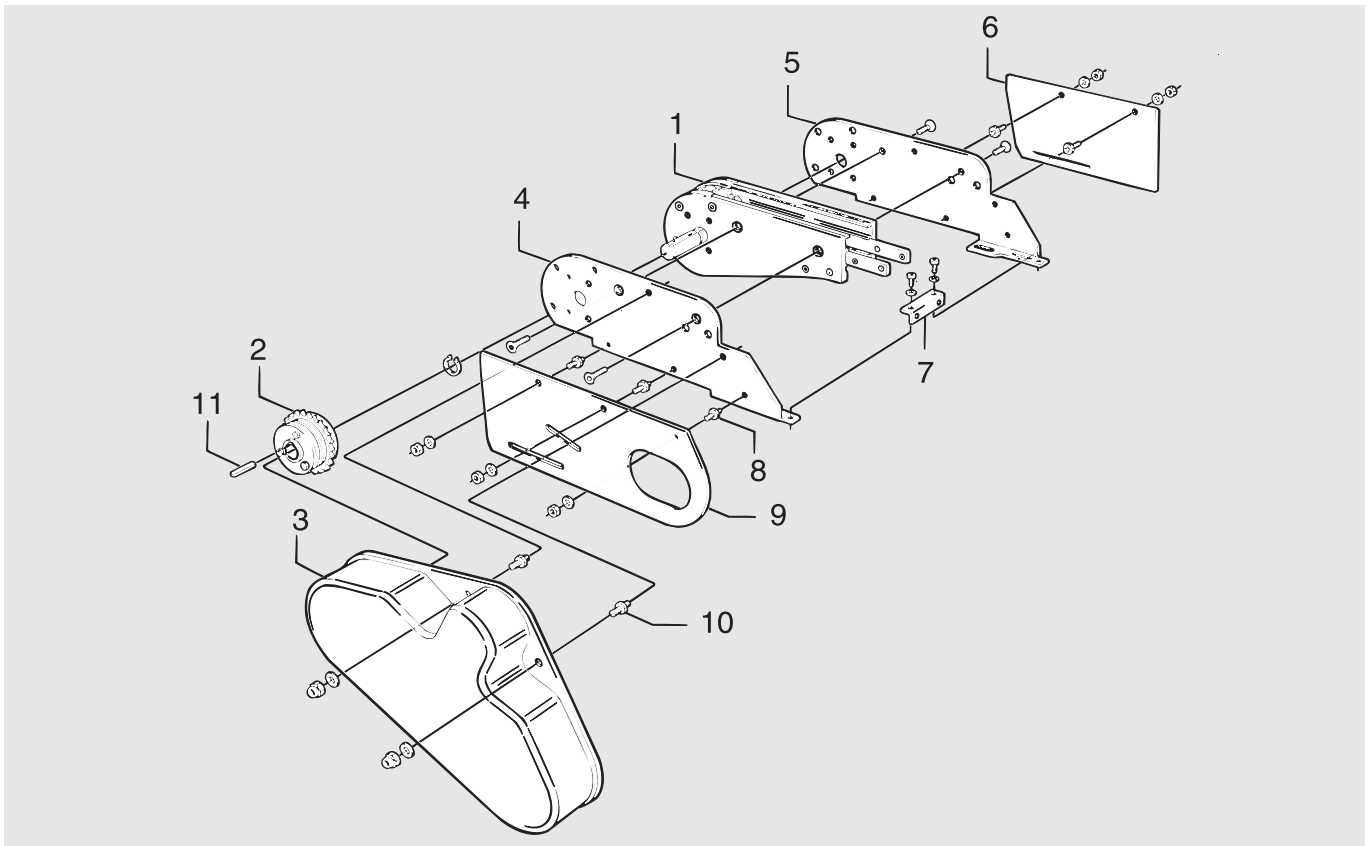
Important

Items 2-4 must be ordered separately when ordering a 0-unit (item 1). The sprocket wheel (item 2) should be specified in accordance with the following table:

Sprocket wheel 1/2"	Part No (SEW)
Z ₁ =19	3924438
Z ₁ =21	3924439
Z ₁ =23	3924440
Z ₁ =25	3921258
Z ₁ =15 ANSI	5044935
Z ₁ =17 ANSI	5044936
Z ₁ =19 ANSI	5044937
Z ₁ =21 ANSI	5044938
Z ₁ =23 ANSI	5044939
Z ₁ =25 ANSI	5044940

End drive unit

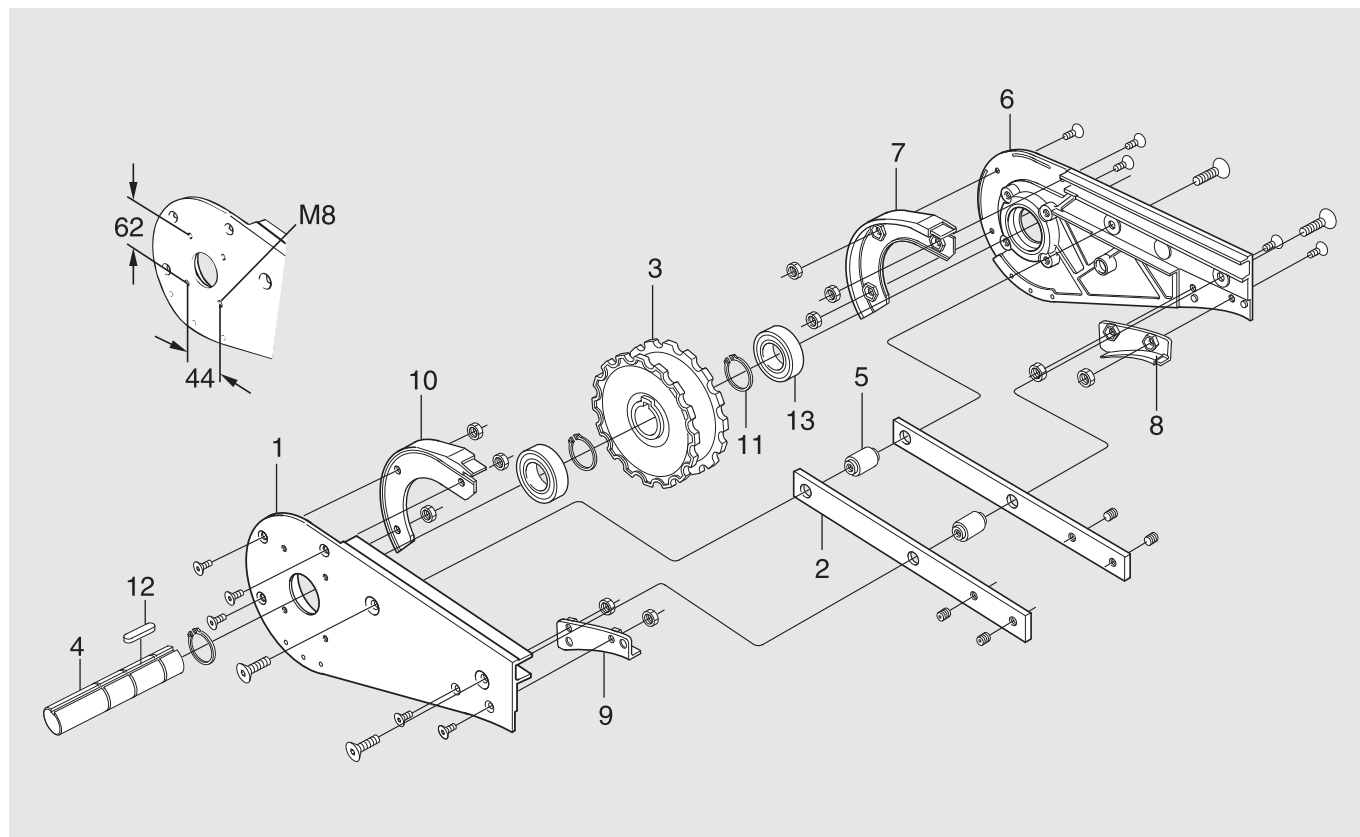
0-unit – XLEB 0 HL/HR/HLA/HRA



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Basic unit (left-hand version)	XLEB 0 HLU	1	See next page for details	
	Basic unit (right-hand version)	XLEB 0 HRU	1	See next page for details	
2	Slip clutch Ø25 mm	5053981	1	ISO	
	-Slip clutch, Spare parts kit	5056817	1	ISO, incl. cup spring, ball, chain wheel.	X
	Slip clutch Ø25 mm	5054000	1	ANSI	
	-Slip clutch, Spare parts kit	5056820	1	ANSI, incl. cup spring, ball, chain wheel.	X
3	Transmission cover	3904431	1		
4	Motor bracket L	3921104	1		
5	Motor bracket R	3921103	1		
6*	Slack protection R	(3904665)	1	See kit below	
7	Adjusting block	3921105	1		
8*	Screw	(3904862)	5	See kit below	
9*	Slack protection L	(3904666)	1	See kit below	
10*	Screw	(3904855)	2	See kit below	
11	Thin parallel key	8x7-25	1	DIN 6885A h9	
*) 6+9	Slack protection kit	5111566	1	LH+RH	
*) 8	Distance screw kit	5111600	1	Kit contains 10 pcs	
*) 10	Distance screw kit	5111599	1	Kit contains 10 pcs	

End drive unit

Basic unit – XLEB 0 HLU/HRU

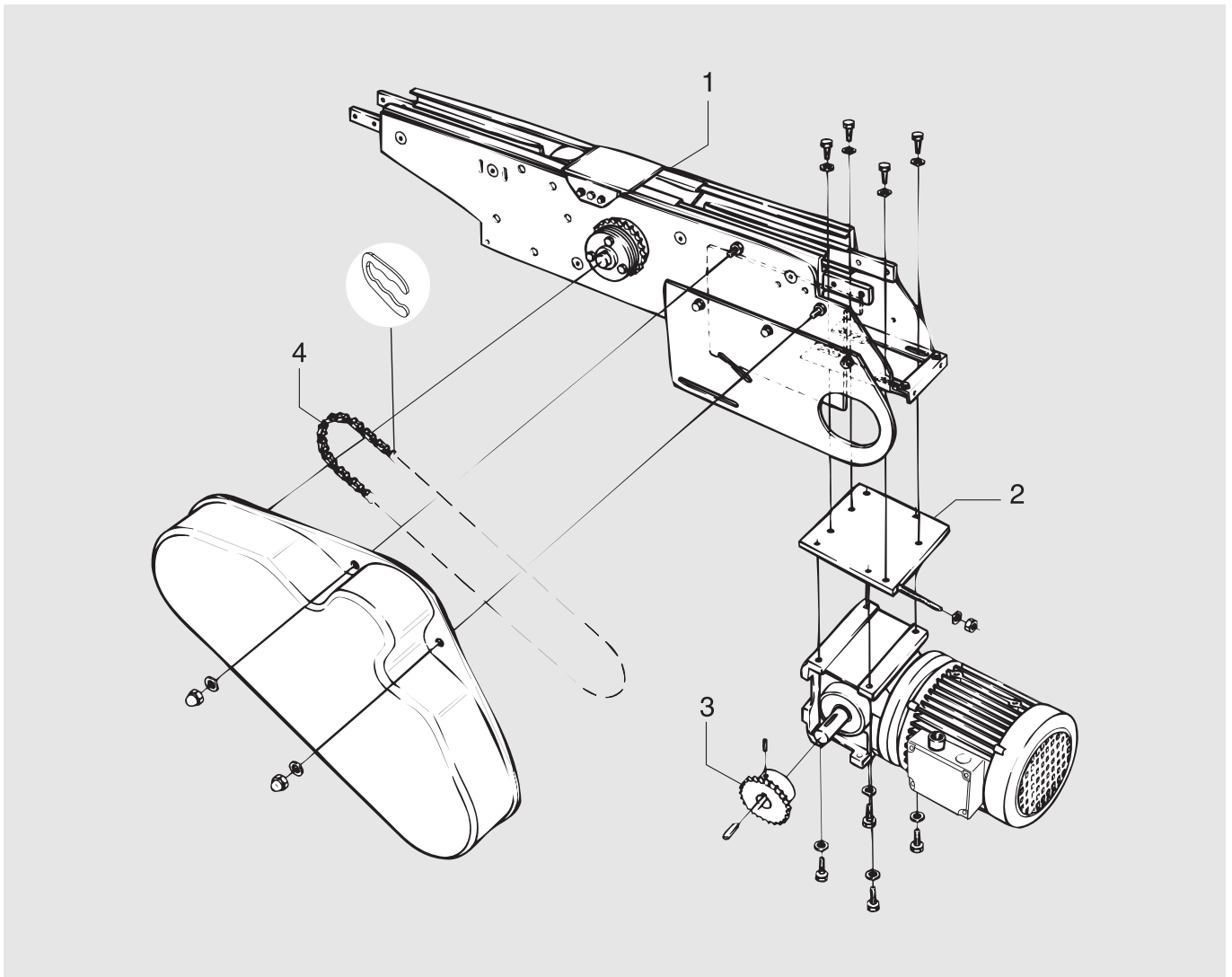


Item	Description	Part No	Qty	Comments	Recommended Spare parts
1*	Side plate L	(3920942)	1	See kit below	
2	Connecting strip	3921123	2		
3	Drive wheel	5111580	1	(3920946)	X
4*	Drive shaft	(3921124)	1	See kit below	
5	Spacer	3920947	2		
6*	Side plate R	(3920943)	1	See kit below	
7*	Steering guide R	(3920945)	1	See kit below	
8*	Guide R	(3902303)	1	See kit below	
9*	Guide L	(3905774)	1	See kit below	
10*	Steering guide L	(3920944)	1	See kit below	
11*	Retaining ring	(SgA 25)	3	SgA 25 DIN 471, See kit below	
12*	Thin parallel key	(8×7–40)	1	DIN 6885A h9, See kit below	
13*	Bearing	(6005-2RS1/C3)	2	See kit below	
*) 1+6	Side plate kit	5111582	1	LH+RH	
*) 3+4+11+12+13	Wheel kit	5111585	1		X
*) 7+10	Spare parts kit Steering guide	5111583	1	LH+RH	X
*) 8+9	Spare parts kit Guide	5111584	1	LH+RH	X

End drive unit, type J

Complete unit – XLEB_ HLJ/HRJ

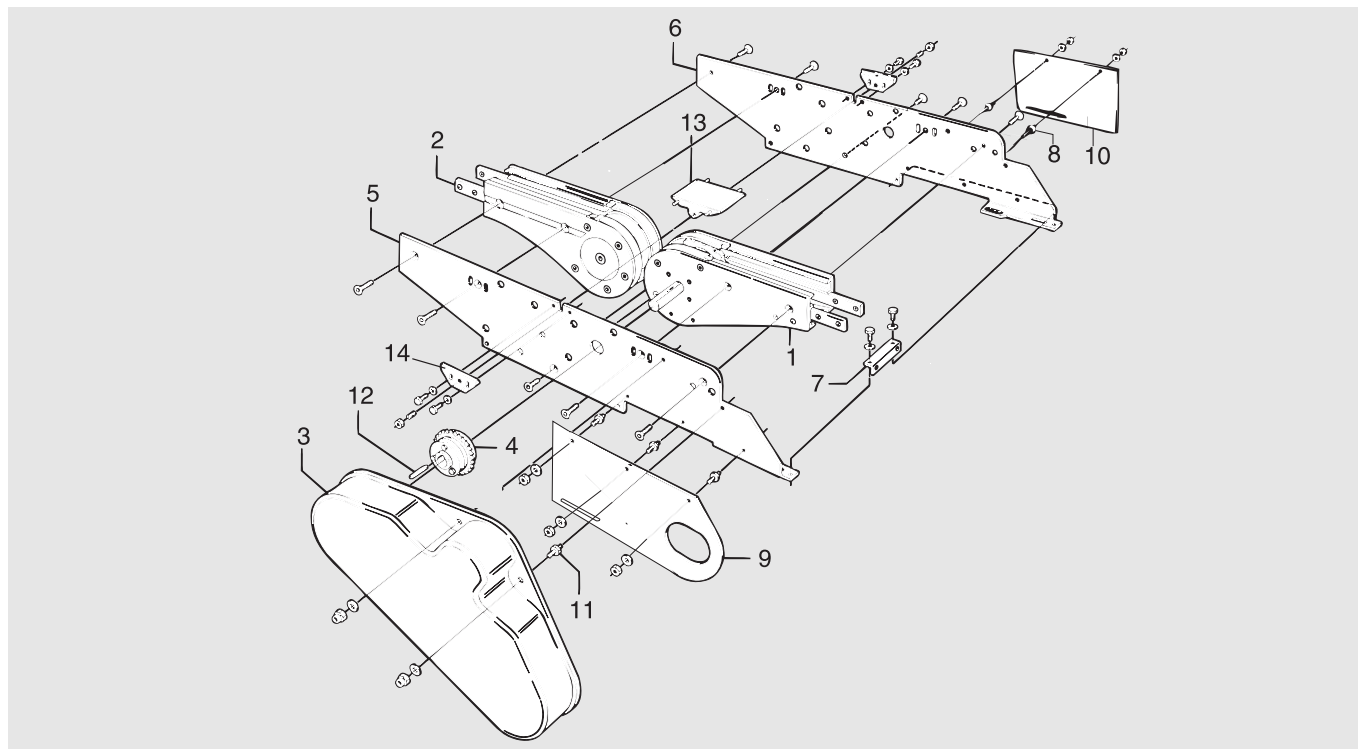
For SEW S37 gearmotor



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	0-unit (left-hand version)	XLEB 0 HLJ/HLAJ	1	See next page for details	
	0-unit (right-hand version)	XLEB 0 HRJ/HRAJ	1	See next page for details	
2	Adapter plate SEW 37	See page 2	1		
	Adapter plate	See page 2	1	Blind adapter plate	
3	Sprocket wheel	See page 2	1		X
4	Transmission chain including connecting link	See page 2	1		X

End drive unit, type J

0-unit – XLEB 0 HL/HR/HLAJ/HRAJ

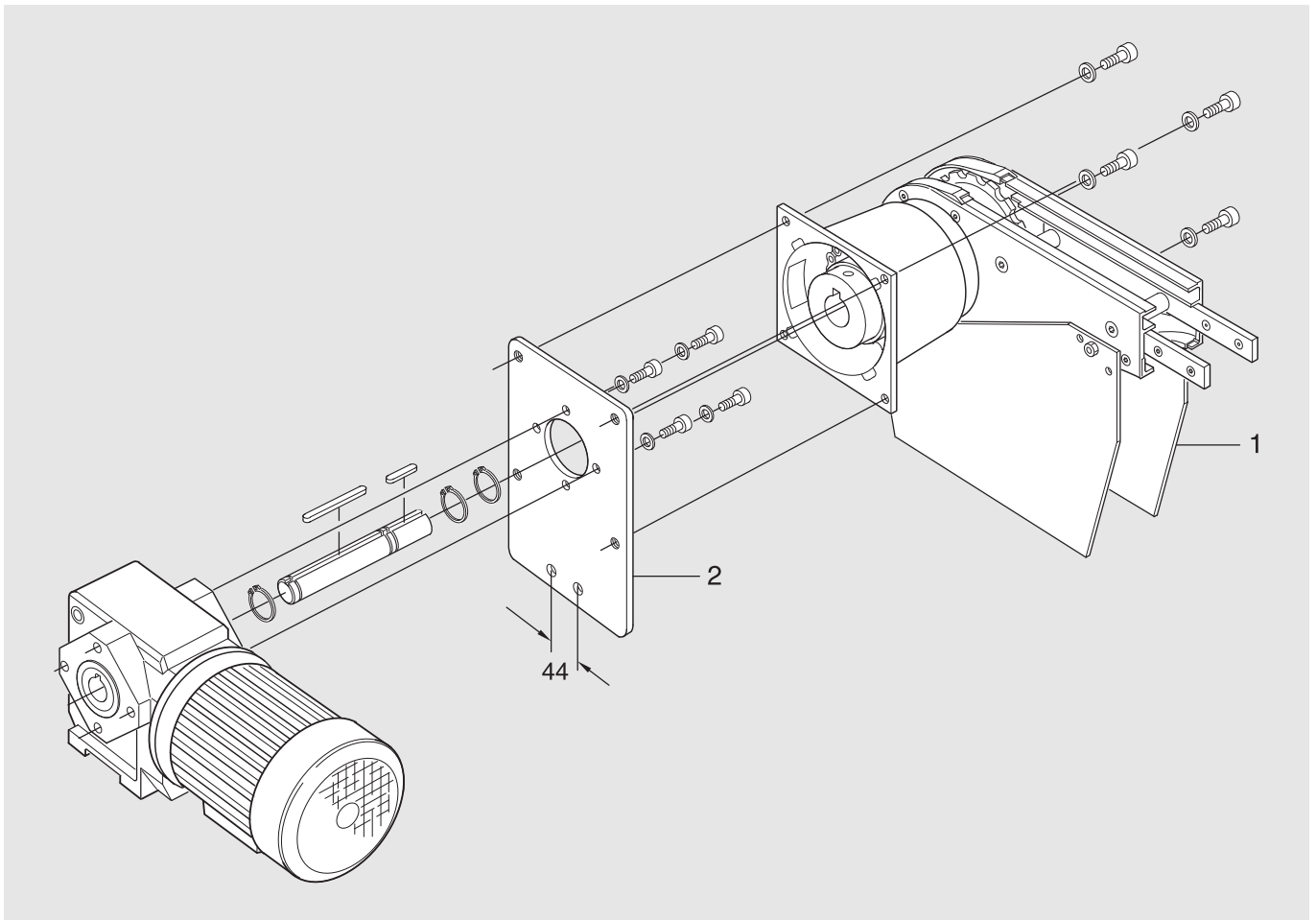


Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Basic unit (left-hand version)	XLEB 0 HLU	1	See page 4	
	Basic unit (right-hand version)	XLEB 0 HRU	1	See page 4	
2	Idler unit	XLEJ 320	1		
3	Transmission cover	-	1	See page 3	
4	Slip clutch Ø25 mm	5053981	1	ISO	
	-Slip clutch, Spare parts kit	5056817	1	ISO, incl. cup spring, ball, chain wheel.	X
	Slip clutch Ø25 mm	5054000	1	ANSI	
	-Slip clutch, Spare parts kit	5056820	1	ANSI, incl. cup spring, ball, chain wheel.	X
5	Motor bracket L	3921109	1		
6	Motor bracket R	3921108	1		
7	Adjusting block	-	1	See page 3	
8*	Screw	-	5	See page 3	
9*	Slack protection L	-	1	See page 3	
10*	Slack protection R	-	1	See page 3	
11*	Screw	-	2	See page 3	
12	Thin parallel key	8x7-25	1	DIN 6885A h9	
13	Bridge	3921454	1		
14	Adjustment plate	3905278	2		
*) 9+10	Slack protection kit	5111566	1		
*) 8	Distance screw kit	5111600	1	Kit contains 10 pcs	
*) 11	Distance screw kit	5111599	1	Kit contains 10 pcs	

End drive unit, direct drive

Complete unit – XLEB HLP/HRP

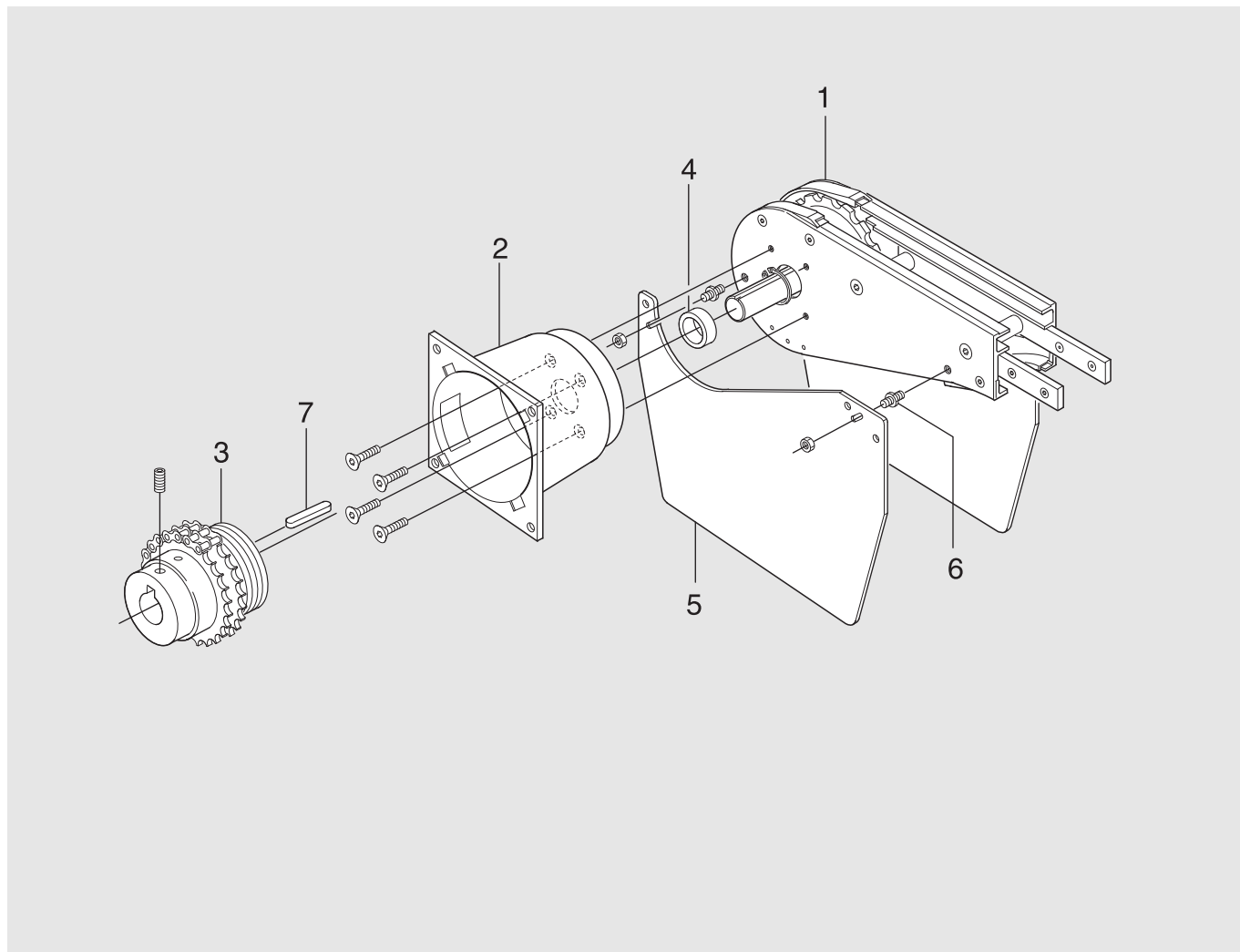
For SEW SA 37 gearmotor



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	0-unit (left-hand version)	XLEB 0 HLP/HLAP	1	See next page for details	
	0-unit (right-hand version)	XLEB 0 HRP/HRAP	1	See next page for details	
	Motor, see Drive unit guide 5014				
2	Adapter plate including bolts, washers and shaft	3920088	1	SEW SA37 gearmotor	

End drive unit, direct drive

0-unit – XLEB HLP/HRP/HLAP/HRAP

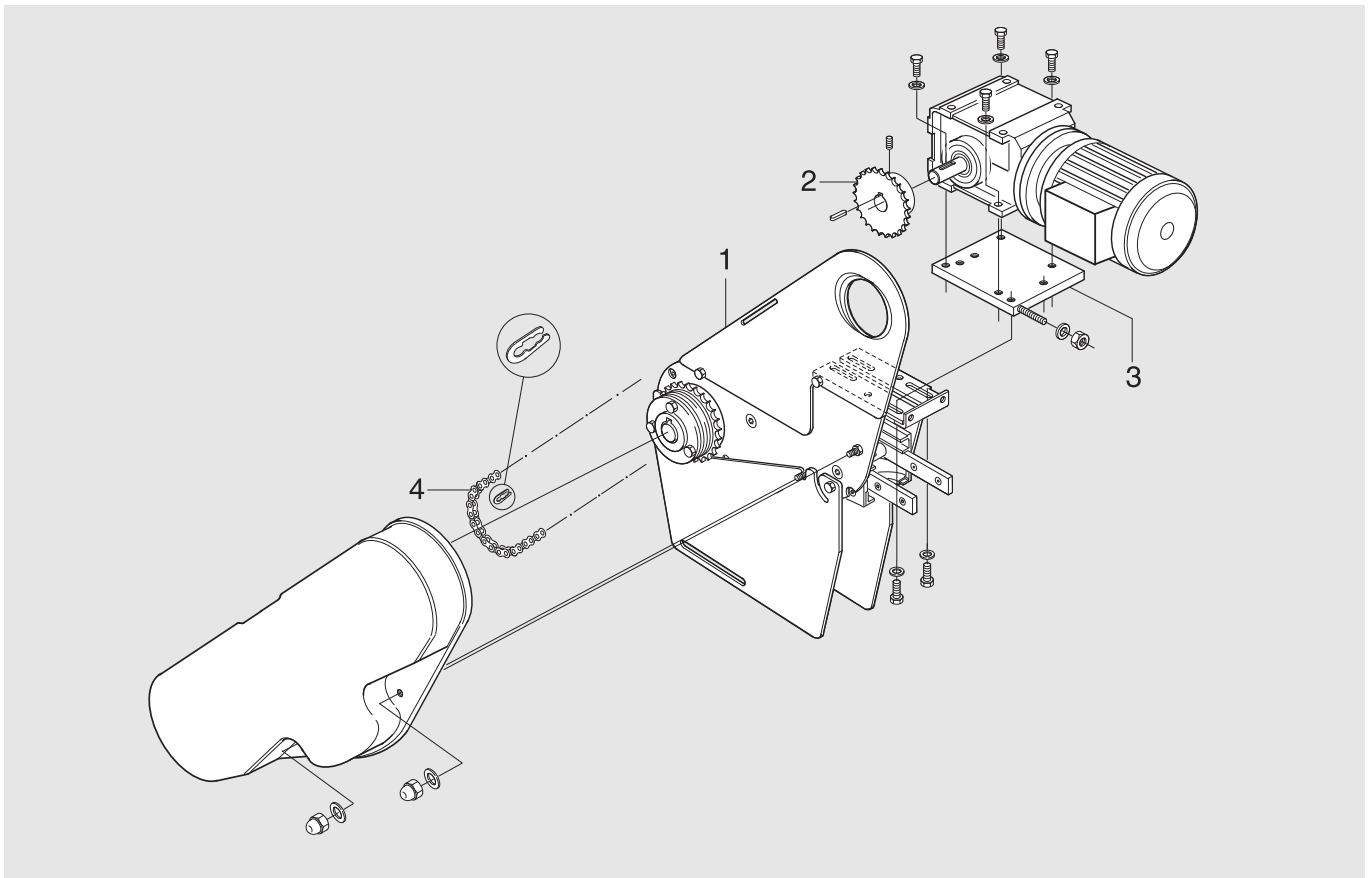


Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Basic unit (left-hand version)	XLEB 0 HLU	1	See page 4 for details	
	Basic unit (right-hand version)	XLEB 0 HRU	1	See page 4 for details	
2	Flange	3920084	1		
3	Slip clutch $\varnothing 20\text{--}\varnothing 25$ mm	5054003	1		X
4	Distance ring	3921652	1		
5*	Slack protection	(3925673)	2	See kit below	
6*	Screw	(3925718)	4	See kit below	
7	Thin parallel key	8x7-40	1	DIN 6885 A h9	
*) 5	Slack protection kit	5111581	1	LH+RH	
*) 6	Distance screw kit	5111598	1	Kit contains 10 pcs	

End drive unit, overhead motor

Complete unit – XLEH_HL/HR/HLA/HRA

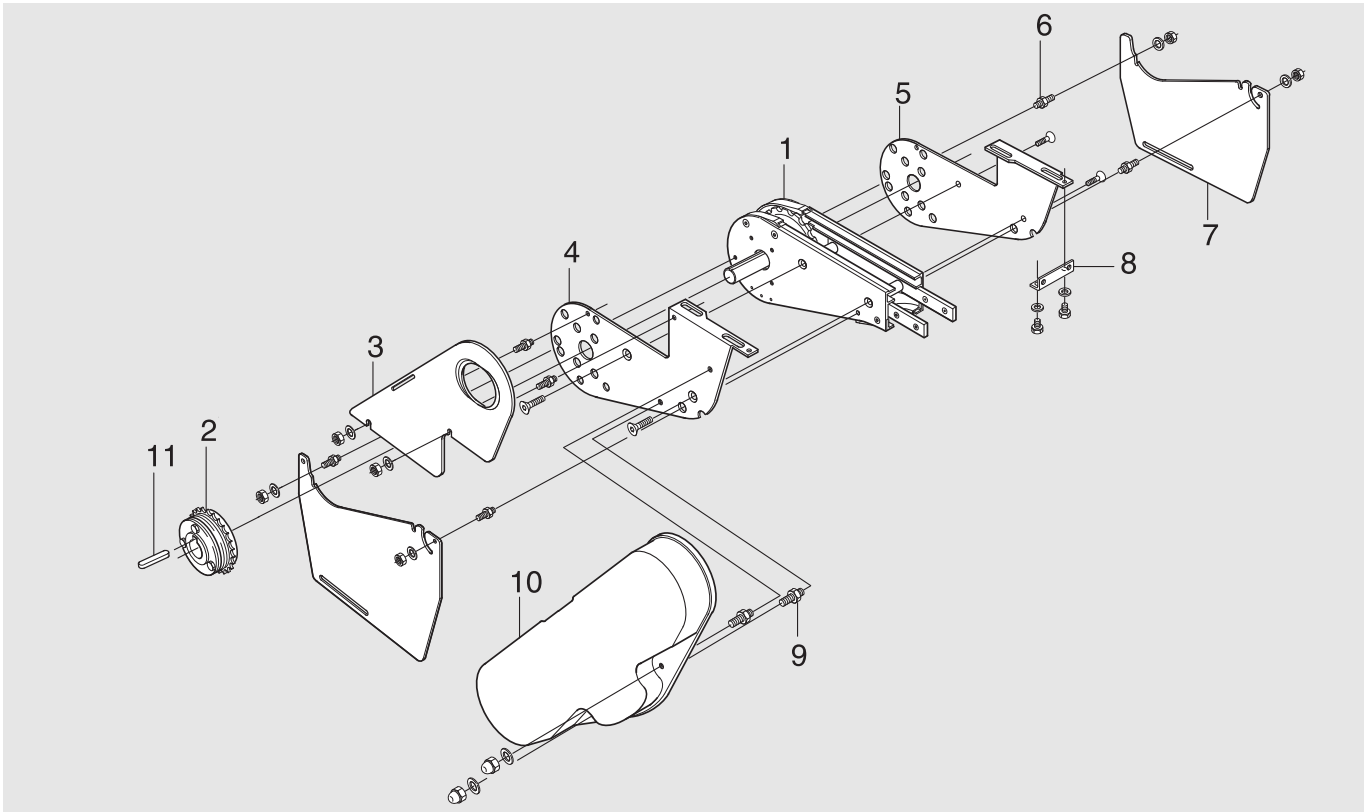
For SEW S37 gearmotor



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	0-unit (left-hand version)	XLEH 0 HL/HLA	1	See next page for details	
	0-unit (right-hand version)	XLEH 0 HR/HRA	1	See next page for details	
	Motor , see Drive unit guide 5014				
2	Sprocket wheel 1/2" including grub screw	See page 2	1		X
3	Adapter plate including bolts and washers	3921099	1	For SEW S37 gearmotor	
	Adapter plate	3921581	1	Blind adapter plate	
4	Transmission chain 1/2" including connecting link	See page 2	1		X
	Transmission chain 1/2" including connecting link	See page 2	1		X

End drive unit, overhead motor

0-unit – XLEH 0 HL/HR/HLA/HRA

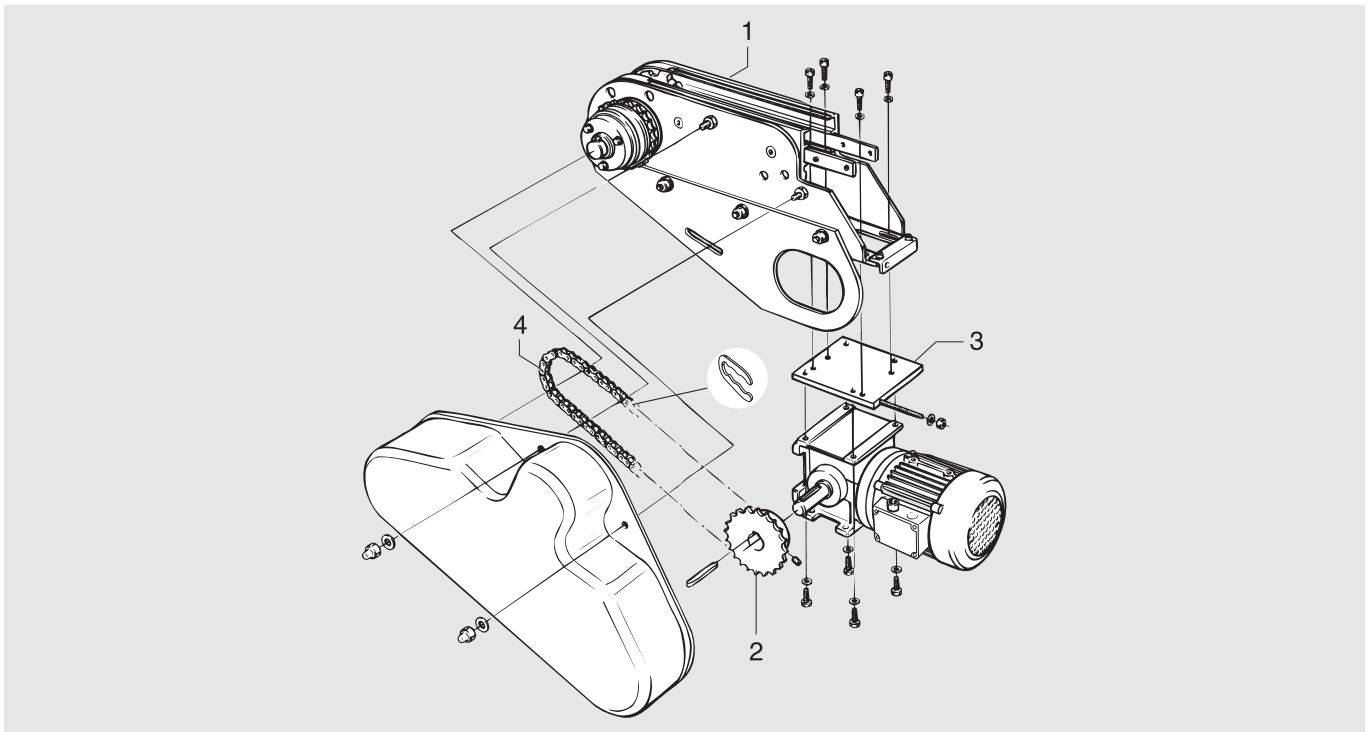


Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Basic unit (left-hand version)	XLEB 0 HLU	1	See page 4 for details	
	Basic unit (right-hand version)	XLEB 0 HRU	1	See page 4 for details	
2	Slip clutch Ø25 mm	5053981	1	ISO	
	-Slip clutch, Spare parts kit	5056817	1	ISO, incl. cup spring, ball, chain wheel.	X
	Slip clutch Ø25 mm	5054000	1	ANSI	
	-Slip clutch, Spare parts kit	5056820	1	ANSI, incl. cup spring, ball, chain wheel.	X
3	Safety guard	3920751	1		
4	Motor bracket L	3921107	1		
5	Motor bracket R	3921106	1		
6*	Screw	(3904862)	6	See kit below	
7	Slack protection	3926375	2		
8	Adjusting block	3921105	1		
9*	Screw	(3904855)	2	See kit below	
10	Transmission cover	3926374/ 3927191	1	Need to be adjusted: 3926374 Right 3927191 Left	
11	Thin parallel key	8x7-25	1	DIN 6885A h9	
*) 6	Distance screw kit	5111600	1	Kit contains 10 pcs	
*) 9	Distance screw kit	5111599	1	Kit contains 10pcs	

End drive unit, guided

Complete unit – XLEB_HLAG/HRAG

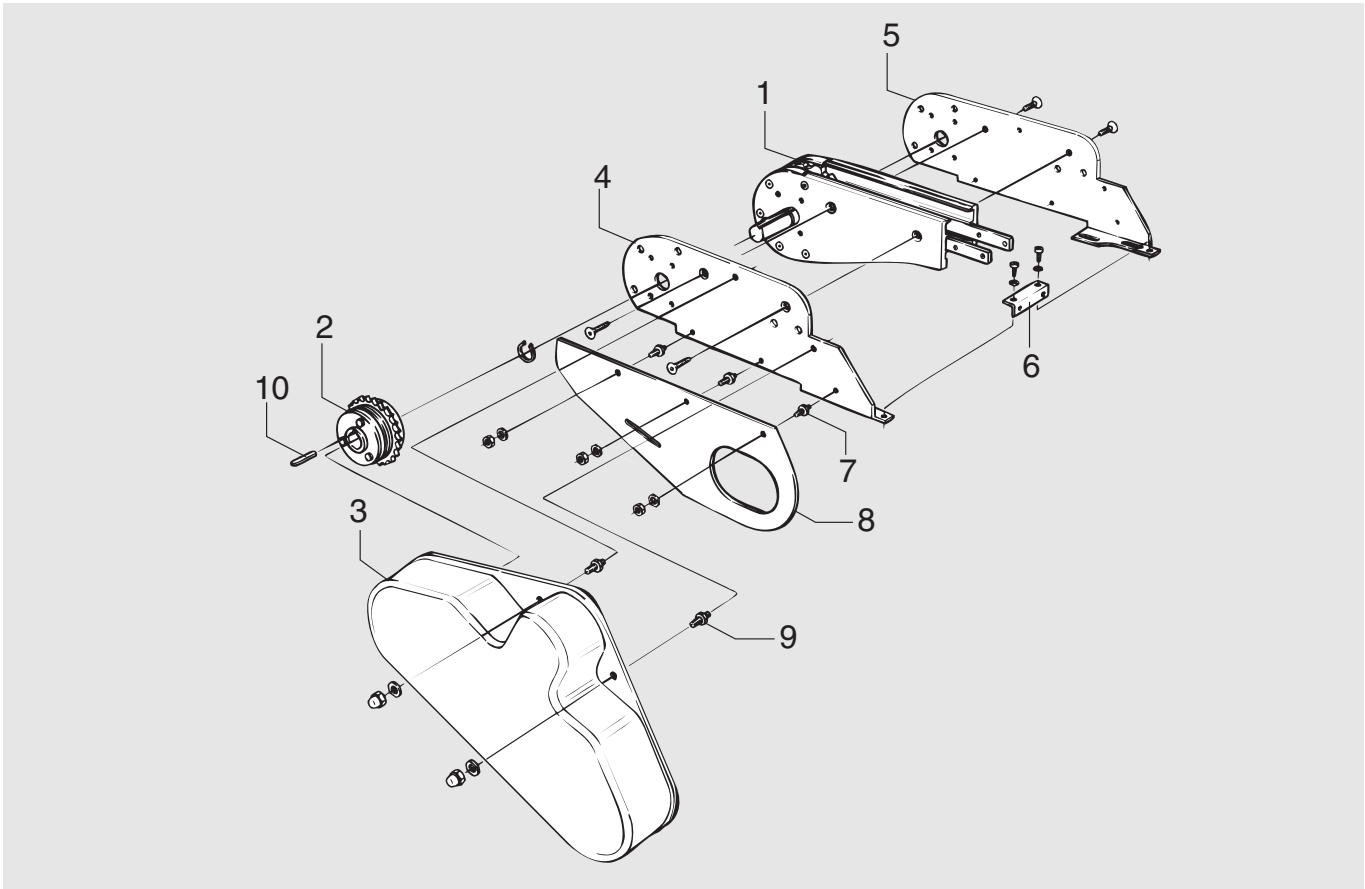
For SEW S37 gearmotor



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	0-unit (left-hand version)	XLEB 0 HLG/HLAG	1	See next page for details	
	0-unit (right-hand version)	XLEB 0 HRG/HRAG	1	See next page for details	
2	Sprocket wheel 1/2" including grub screw	See page 2	1		X
3	Adapter plate including bolts and washers	3921099	1	For SEW S37 gearmotor	
	Adapter plate	3921581	1	Blind adapter plate	
4	Transmission chain 1/2" including connecting link	See page 2	1		X
	Transmission chain 1/2" including connecting link	See page 2	1		X

End drive unit, guided

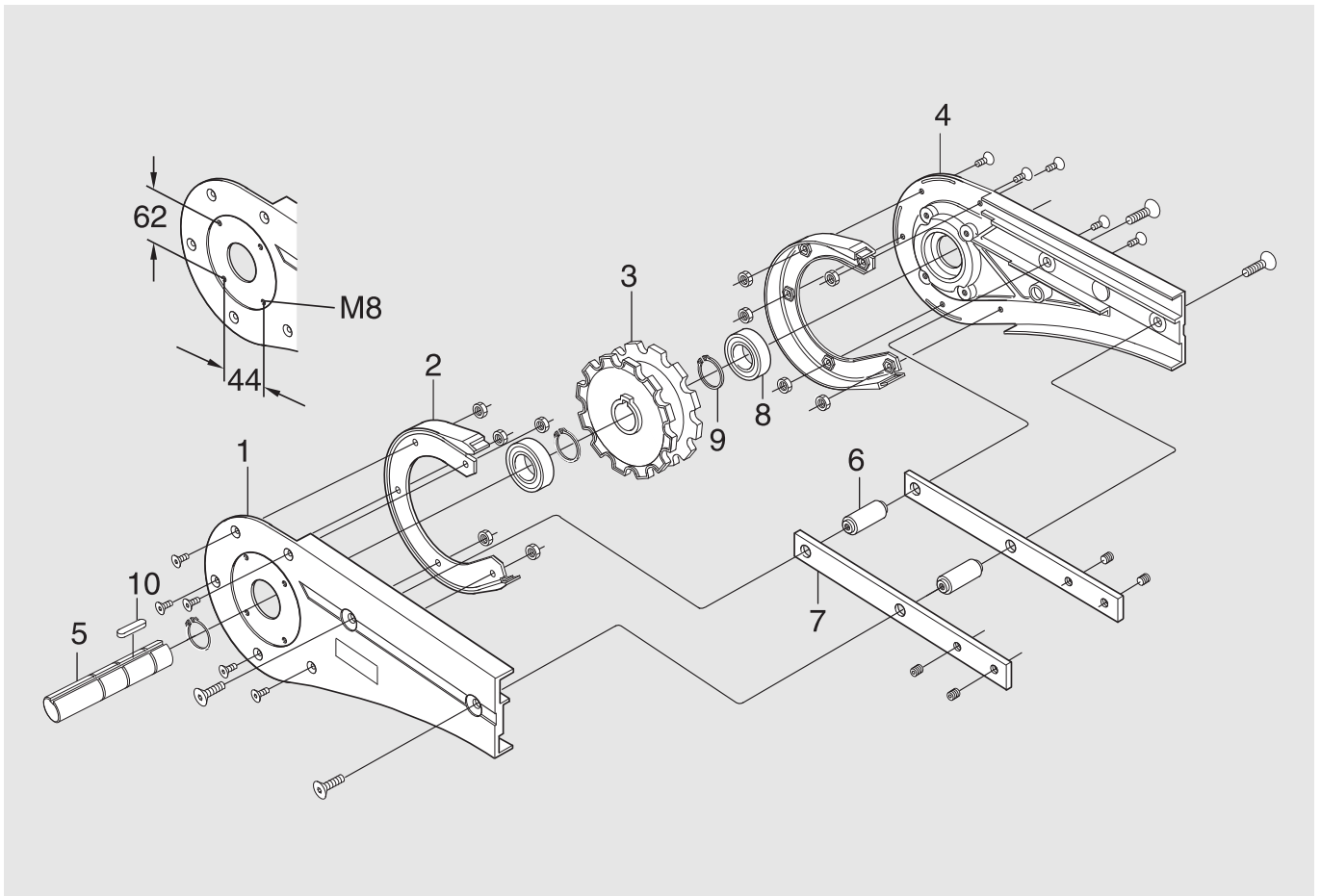
0-unit – XLEB 0 HLG/HRG/HLAG/HRAG



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Basic unit (left-hand version)	XLEB 0 HLGU	1	See next page for details	
	Basic unit (right-hand version)	XLEB 0 HRGU	1	See next page for details	
2	Slip clutch Ø25 mm	5053981	1	ISO	
	-Slip clutch, Spare parts kit	5056817	1	ISO, incl. cup spring, ball, chain wheel.	X
	Slip clutch Ø25 mm	5054000	1	ANSI	
	-Slip clutch, Spare parts kit	5056820	1	ANSI, incl. cup spring, ball, chain wheel.	X
3	Transmission cover	3904431	1		
4	Motor bracket L	3921104	1		
5	Motor bracket R	3921103	1		
6	Adjusting block	3921105	1		
7*	Distance screw	(3904862)	3	See kit below	
8*	Slack protection	(3925875)	1	See kit below	
9*	Distance screw	(3904855)	2	See kit below	
10	Thin parallel key	8x7-25	1	DIN 6885A h9	
*)7	Distance screw kit	5111600	1	Kit contains 10 pcs	
*)8	Slack protection kit	5111608	1	LH+RH	
*)9	Distance screw kit	5111599	1	Kit contains 10 pcs	

End drive unit, guided

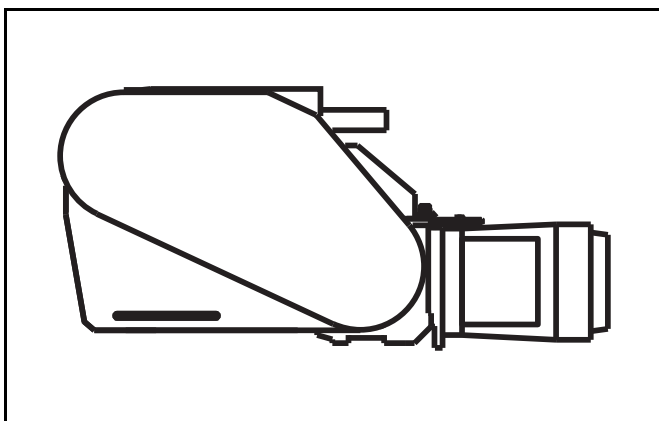
Basic unit – XLEB 0 HLGU/HRGU



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1*	Side plate L	(3921498)	1	See kit below	
2*	Steering guide	(3924518)	2	See kit below	
3	Drive wheel	5111580	1	(3920946)	X
4*	Side plate R	(3921497)	1	See kit below	
5*	Drive shaft	(3921124)	1	See kit below	
6	Distance	3920947	2		
7	Connecting strip	3921123	2		
8*	Bearing	(6005 2RS1/C3)	2	See kit below	
9*	Retaining ring	(SgA 25 DIN 471)	3	See kit below	
10*	Thin parallel key	(8x7-30)	1	DIN 6885A h9, See kit below	
*) 1+4	Side plate kit	5111587	1	LH+RH	
*) 2	Spare parts kit Steering guide	5111588	1	LH+RH	X
*) 3+5+8+9+10	Wheel kit	5111585	1		X



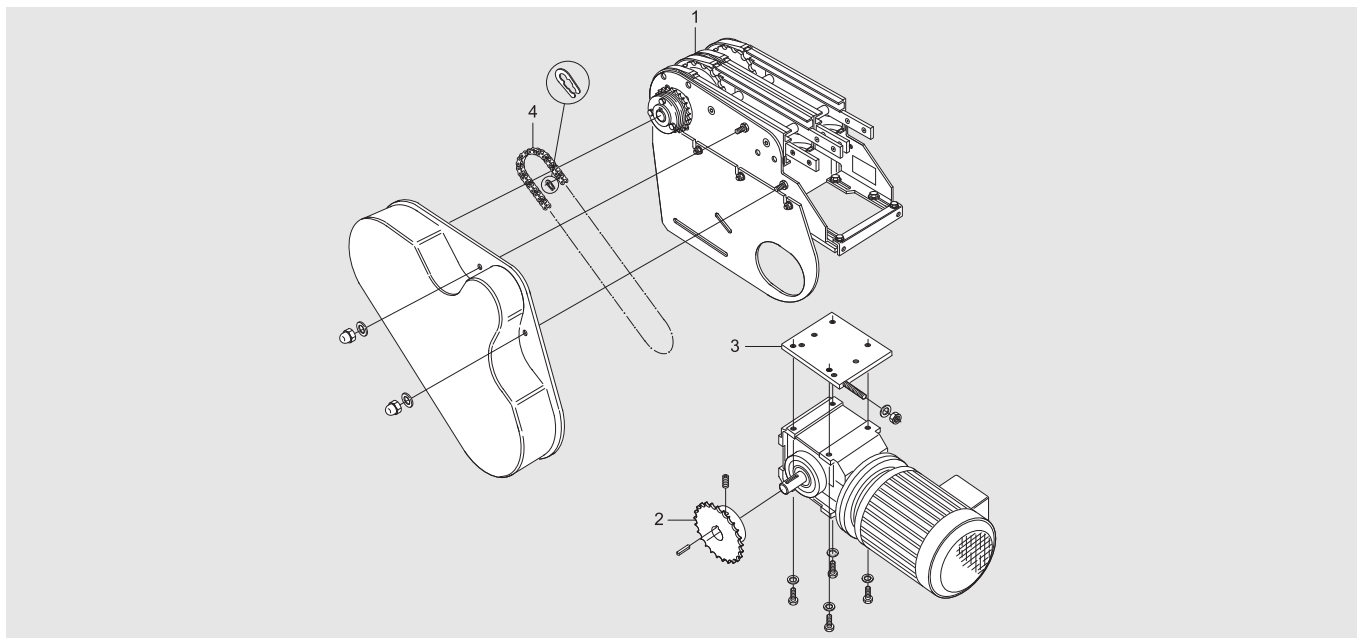
Double drive unit - XL



Double drive unit (c/c 66 mm)

Complete unit – XLEB _HLD/HRD66/HLAD66/HRAD66*

For SEW S37 gearmotor



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	0-unit (left-hand version)	XLEB 0 HLD66 /HLAD66	1	See next page for details	
	0-unit (right-hand version)	XLEB 0 HRD66 /HRAD66	1	See next page for details	
2	Sprocket wheel 1/2" including grub screw		1	See table below	X
3	Adapter plate including bolts and washers	3926260	1	For SEW S37 gearmotor	
4	Transmission chain 1/2" including connecting link	3921638	1	ISO/R- 1967- 08B- 1 (ISO)	X
	Transmission chain 1/2" including connecting link	5044948	1	ISO/R- 1967- 08A- 1 (ANSI)	X

* c/c 66 mm

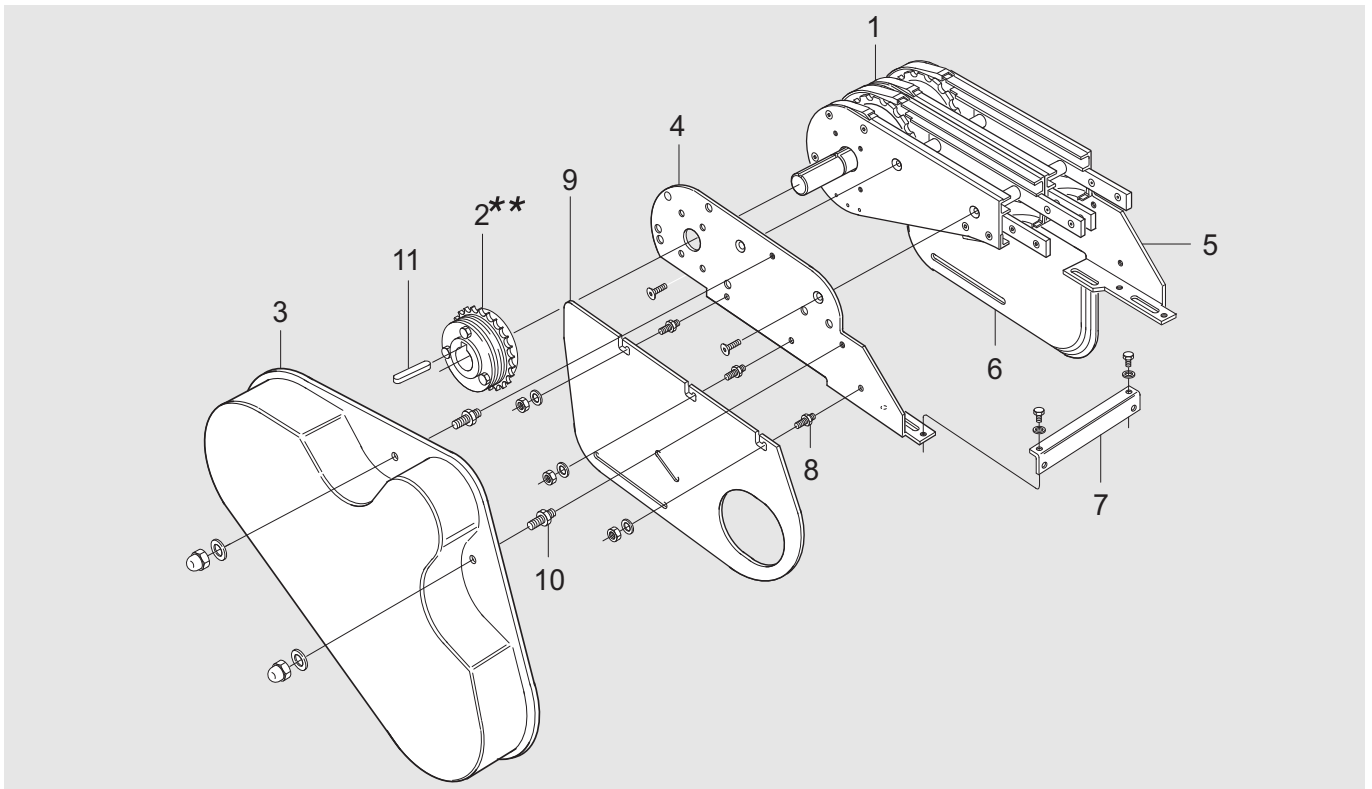
Important

Items 2-4 must be ordered separately when ordering a 0-unit (item 1). The sprocket wheel (item 2) should be specified in accordance with the following table:

Sprocket wheel 1/2"	Part No (SEW)
z ₁ =19	3924438
z ₁ =21	3924439
z ₁ =23	3924440
z ₁ =25	3921258
z ₁ =15 ANSI	5044935
z ₁ =17 ANSI	5044936
z ₁ =19 ANSI	5044937
z ₁ =21 ANSI	5044938
z ₁ =23 ANSI	5044939
z ₁ =25 ANSI	5044940

Double drive unit (c/c 66 mm)

0-unit – XLEB 0 HLD66/HRD66/HLAD66/HRAD66**

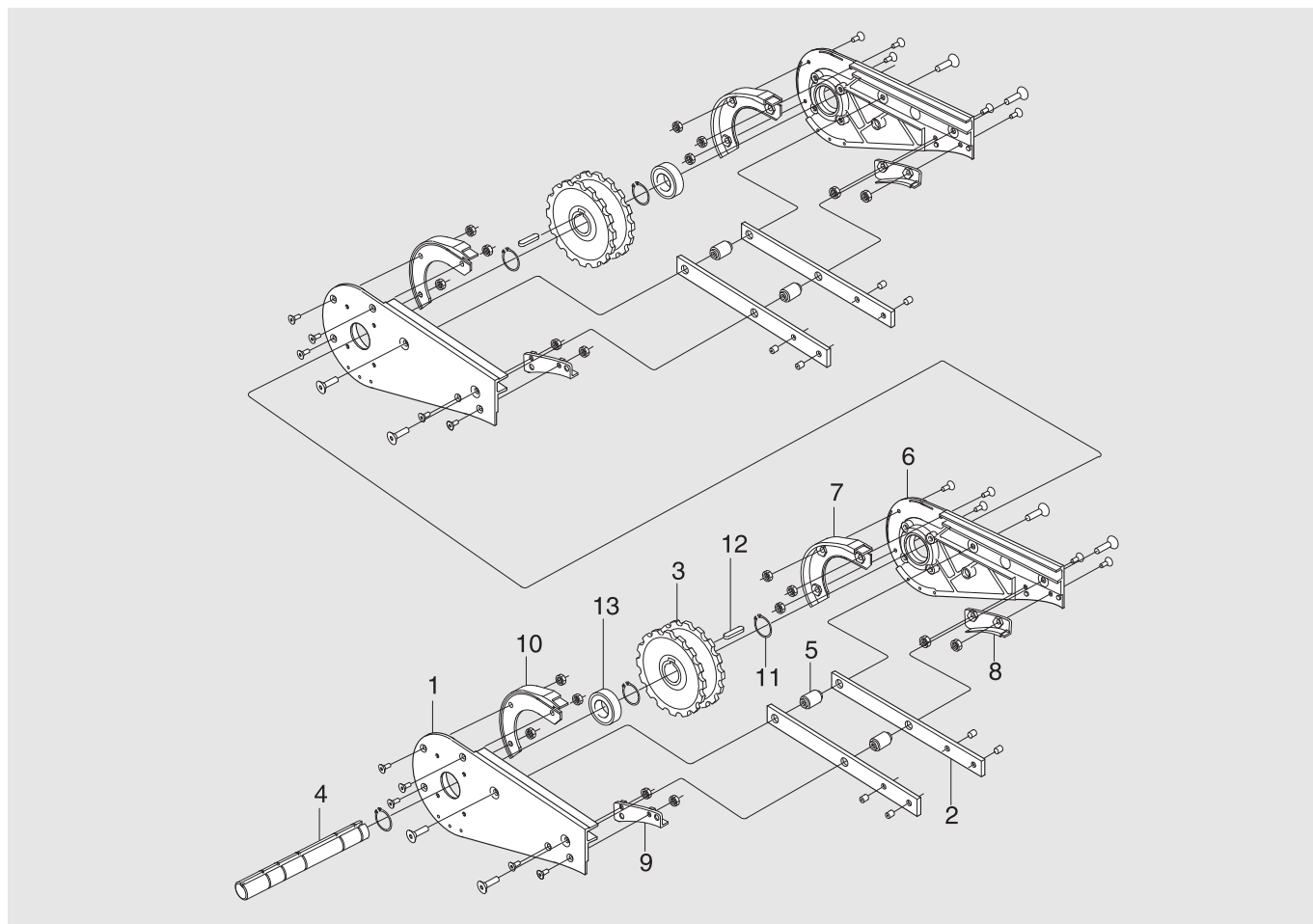


Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Basic unit	XLEB 0 HLDU66	1	See next page for details	
	Basic unit	XLEB 0 HRDU66	1	See next page for details	
2	Slip clutch Ø25 mm	5053981	1	ISO	
	-Slip clutch, Spare parts kit	5056817	1	ISO, incl. cup spring, ball, chain wheel.	X
	Slip clutch Ø25 mm	5054000	1	ANSI	
	-Slip clutch, Spare parts kit	5056820	1	ANSI, incl. cup spring, ball, chain wheel.	X
3	Transmission cover	3904431	1		
4	Motor bracket L	3921104	1		
5	Motor bracket R	3921103	1		
6 *	Slack protection R	(3904665)	1	See kit below	
7	Adjusting block	3926262	1	c/c 66	
8 *	Distance screw M6	(3904862)	5	See kit below	
9 *	Slack protection L	(3904666)	2	See kit below	
10 *	Distance screw M8	(3904855)	1	See kit below	
11	Thin parallel key	8x7-25	1	DIN 6885A h9	
*) 6+9	Slack protection kit	5111566	1	LH+RH	
*) 8	Distance screw kit	5111600	1	Kit contains 10 pcs	
*) 10	Distance screw kit	5111599	1	Kit contains 10 pcs	

**c/c 66 mm

Double drive unit

Basic unit – Parts list

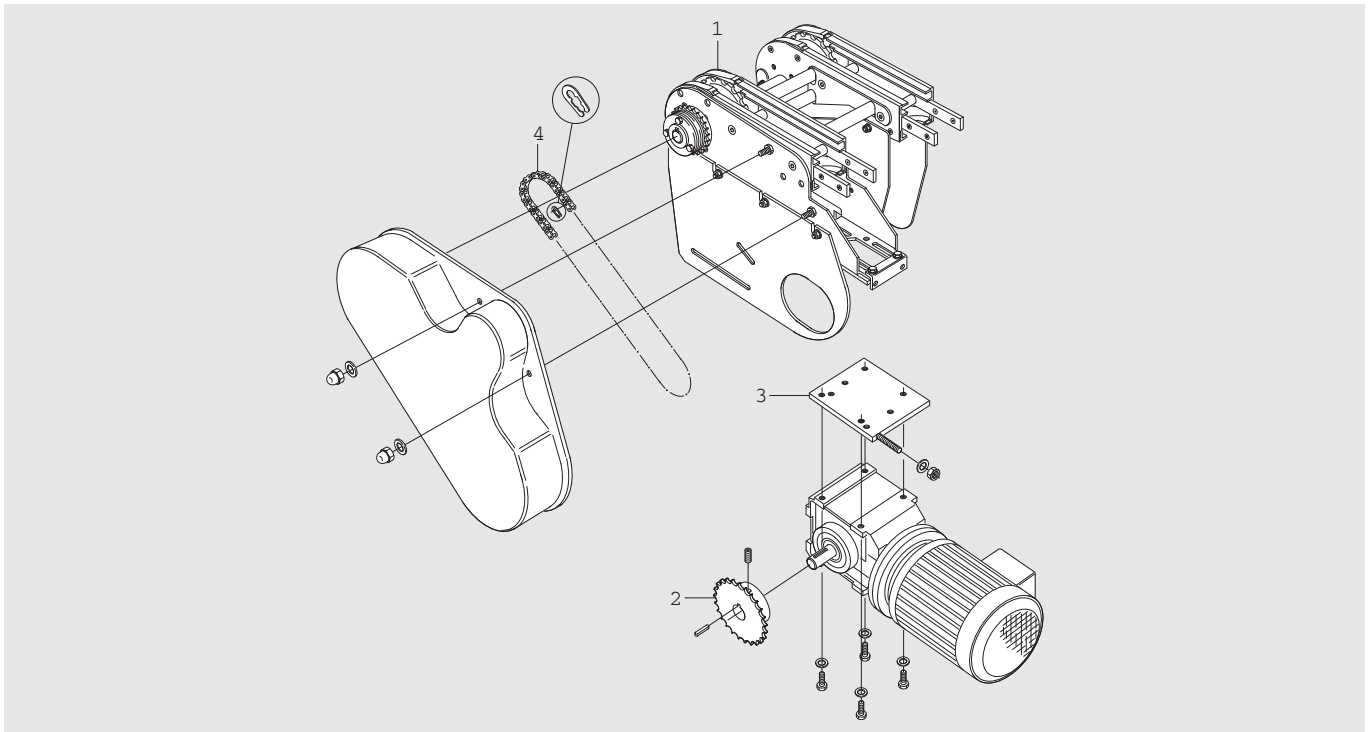


Item	Description	Part No	Qty	Comments	Recommended Spare parts
1*	Side plate LH	(3920942)	2	See kit below	
2	Connecting strip	3921123	4		
3	Drive wheel	5111580	2	(3920946)	X
4	Drive shaft	3926072	1	c/c 66	
	Drive shaft	3926168	1	c/c 110–350	
5	Spacer	3920947	4		
6*	Side plate RH	(3920943)	2	See kit below	
7*	Steering guide RH	3920945	2		
8*	Guide RH	3902303	2		
9*	Guide LH	3905774	2		
10*	Steering guide LH	3920944	2		
11	Retaining ring	SgA 25	5	DIN 471	
12	Thin parallel key	8x7–30	2	DIN 6885A h9	
13	Bearing	6005-2RS1/C3	2		
*) 1+6	Side plate kit	5111582	2	LH+RH	
*) 7+10	Spare parts kit Steering guide	5111583	2	LH+RH	X
*) 8+9	Spare parts kit Guide	5111584	2	LH+RH	X

Double drive unit (c/c 110-350 mm)

Complete unit – XLEB_HLD/HRD/HLAD/HRAD-*

For SEW S37 gearmotor

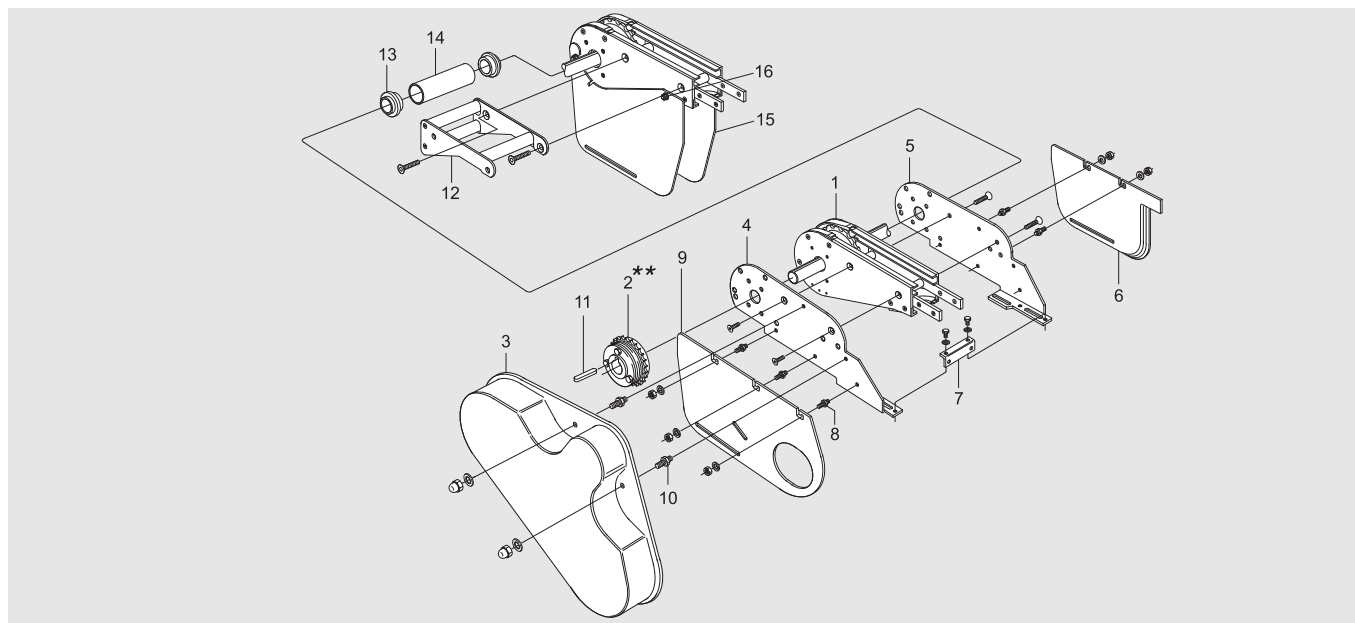


Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	0-unit (left-hand version)	XLEB 0 HLD/HLAD-	1	See next page for details	
	0-unit (right-hand version)	XLEB 0 HRD/HRAD-	1	See next page for details	
2	Sprocket wheel 1/2" including grub screw	See page 2	1		X
3	Adapter plate including bolts and washers	3921099	1	For SEW S37 gearmotor	
	Adapter plate including bolts and washers	3921581	1	Blind adapter plate	
4	Transmission chain 1/2" including connecting link	See page 2	1		X
	Transmission chain 1/2" including connecting link	See page 2	1		X

* The dash (-) indicates a customer specified c/c distance in the range 110 mm to 350 mm.

Double drive unit (c/c 110-350 mm)

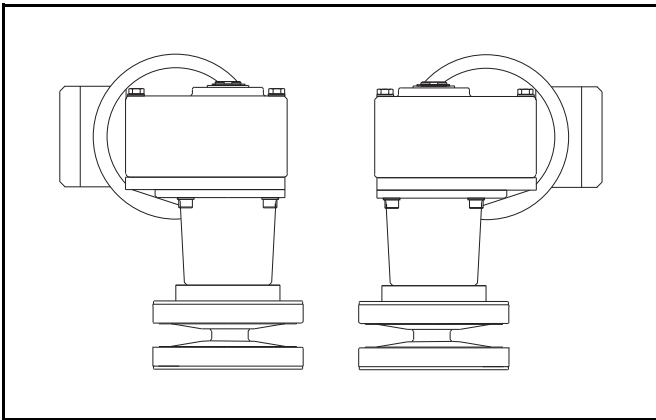
0-unit – XLEB 0 HLD/HRD/HLAD/HRAD-*



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Basic unit	XLEB 0 HLDU-	1	See page 4 for details	
	Basic unit	XLEB 0 HRDU-	1	See page 4 for details	
2	Slip clutch Ø25 mm**	5053981	1	ISO	
	-Slip clutch, Spare parts kit	5056817	1	ISO, incl. cup spring, ball, chain wheel.	X
	Slip clutch Ø25 mm**	5054000	1	ANSI	
	-Slip clutch, Spare parts kit	5056820	1	ANSI, incl. cup spring, ball, chain wheel.	X
4	Motor bracket	3921104	2		
5	Motor bracket	3921103	2		
6*	Slack protection	(3904665)	3	See kit below	
7	Adjusting block	3921105	1		
8*	Distance screw M6	(3904862)	9	See kit below	
9*	Slack protection	(3904666)	1	See kit below	
10*	Distance screw M8	(3904855)	2	See kit below	
11	Thin parallel key	8x7-25	1	DIN 6885A h9	
12	Fastener yoke	5044693	1		
13	Bushing	5044695	2		
14	Sleeve	5044743	1		
15	Slack protection	3925673	2		
16	Distance screw	3925718	2		
*) 6+9	Slack protection kit	5111566	1	LH+RH	
*) 8	Distance screw kit	5111600	1	Kit contains 10 pcs	
*) 10	Distance screw kit	5111599	1	Kit contains 10 pcs	

* The dash (-) indicates a customer specified c/c distance in the range 110 mm to 350 mm.

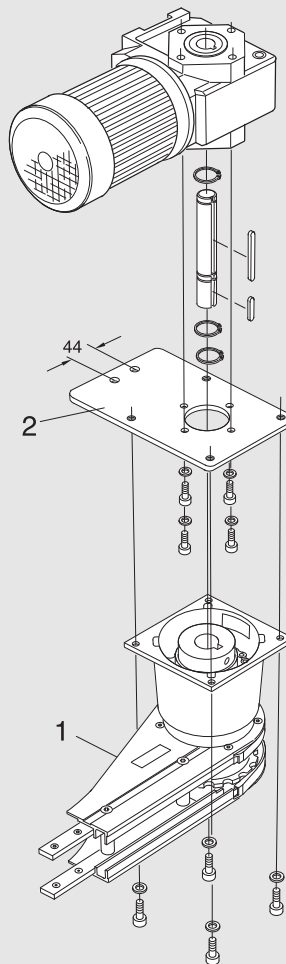
Direct drive unit for vertical wedge conveyor - XL



Direct drive unit for vertical wedge conveyor

Complete unit – XLEB _HLGP/HRGP

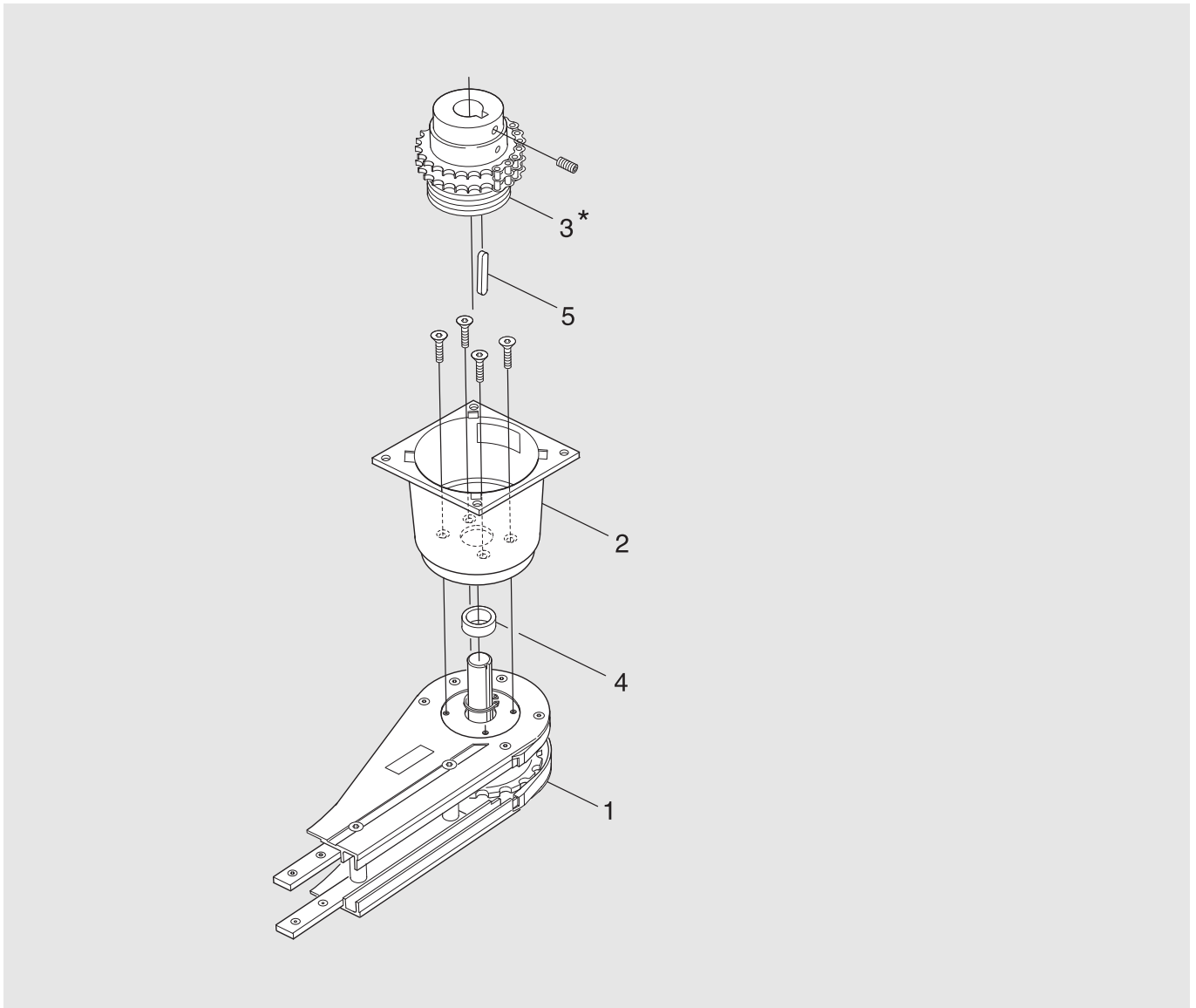
For SEW SA37 gearmotor



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	0-unit (left-hand version)	XLEB 0 HLGP	1	See next page for details	
	0-unit (right-hand version)	XLEB 0 HRGP	1	See next page for details	
2	Adapter plate including bolts, washers and shaft	3920088	1	SEW SA37 gearmotor	

Direct drive unit for vertical wedge conveyor

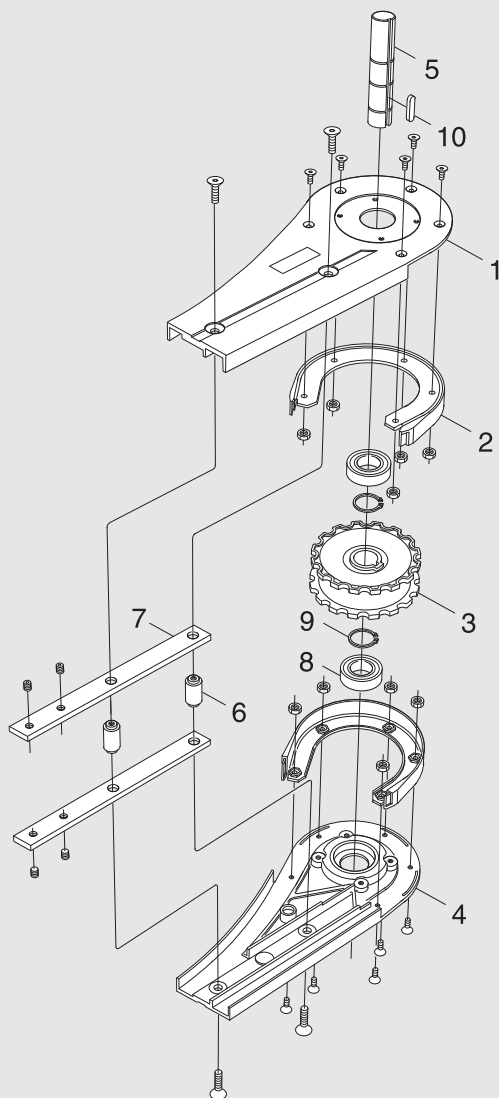
0-unit – XLEB 0 HLGP/HRGP



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Basic unit (left-hand version)	XLEB 0 HLGU	1	See next page for details	
	Basic unit (right-hand version)	XLEB 0 HRGU	1	See next page for details	
2	Flange	3920084	1		
3	Slip clutch $\varnothing 20\text{--}\varnothing 25$ mm	5054003	1		X
4	Distance ring	3921652	1		
5	Thin parallel key	8x7-40	1	DIN 6885A h9	

Direct drive unit for vertical wedge conveyor

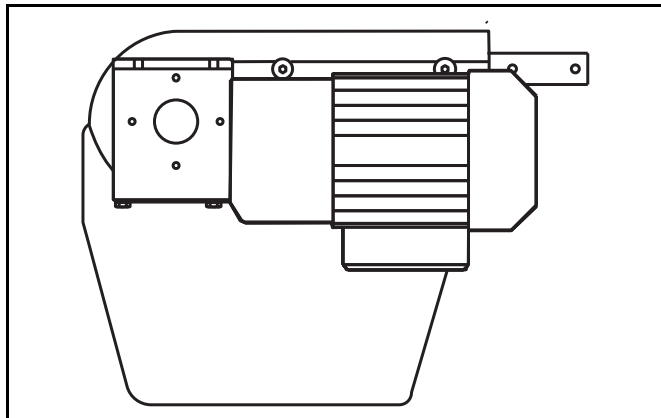
Basic unit – XLEB 0 HLGU/HRGU



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1*	Side plate LH	(3921498)	1	See kit below	
2*	Steering guide	(3924518)	2	See kit below	
3	Drive wheel	5111580	1	(3920946)	X
4*	Side plate RH	(3921497)	1	See kit below	
5*	Drive shaft	(3921124)	1	See kit below	
6	Distance	3921123	2		
7	Connecting strip	3920947	2		
8*	Bearing	(6005 2RS1/C3)	2	See kit below	
9*	Retaining ring	(SgA 25)	3	DIN 471, See kit below	
10*	Thin parallel key	(8x7-30)	1	DIN 6885A h9, See kit below	
*) 1+4	Side plate kit	5111587	1	LH+RH	
*) 2	Spare parts kit Steering guide	5111588	1		X
*) 3+5+8+9+10	Wheel kit	5111585	1		X



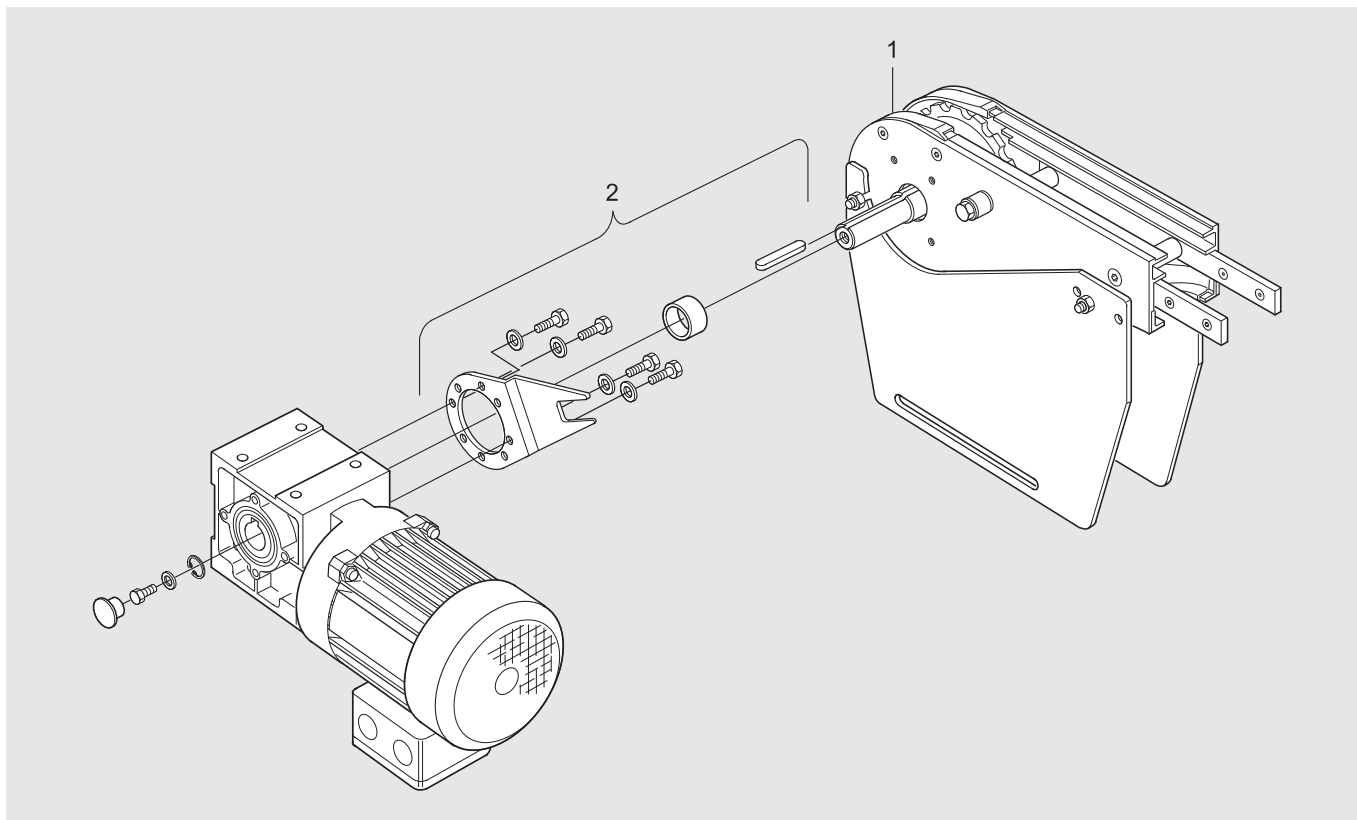
Direct drive unit for light loads - XL



Direct drive unit for light loads

Complete unit – XLEB _HNLP/HNRP

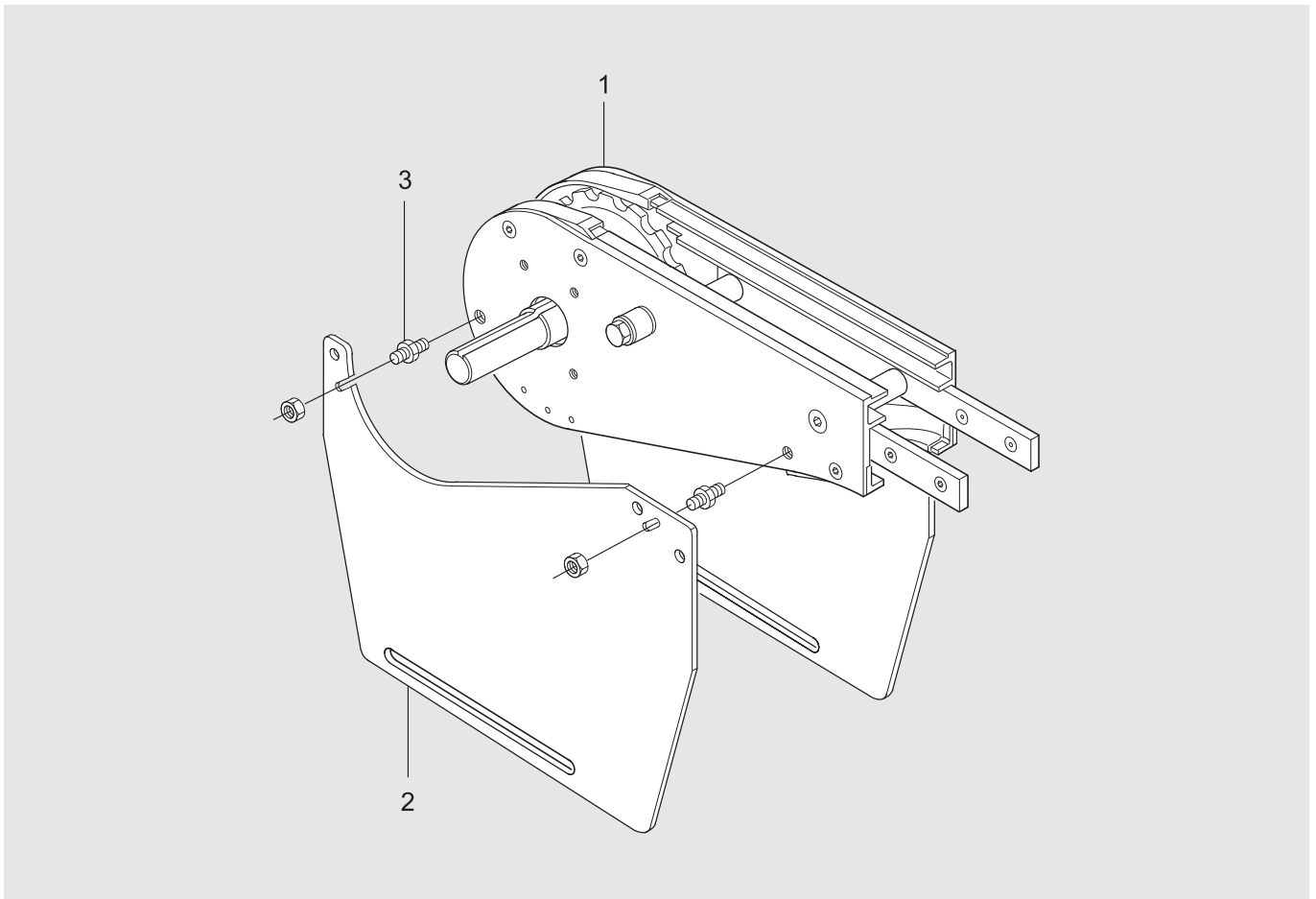
For SEW SA37 gearmotor



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	0-unit (left-hand version)	XLEB 0 HNLP	1	See next page for details	
	0-unit (right-hand version)	XLEB 0 HNRP	1	See next page for details	
	Motor alternative, see Drive unit guide 5014				
2	Torque arm	5057039	1		

Direct drive unit for light loads

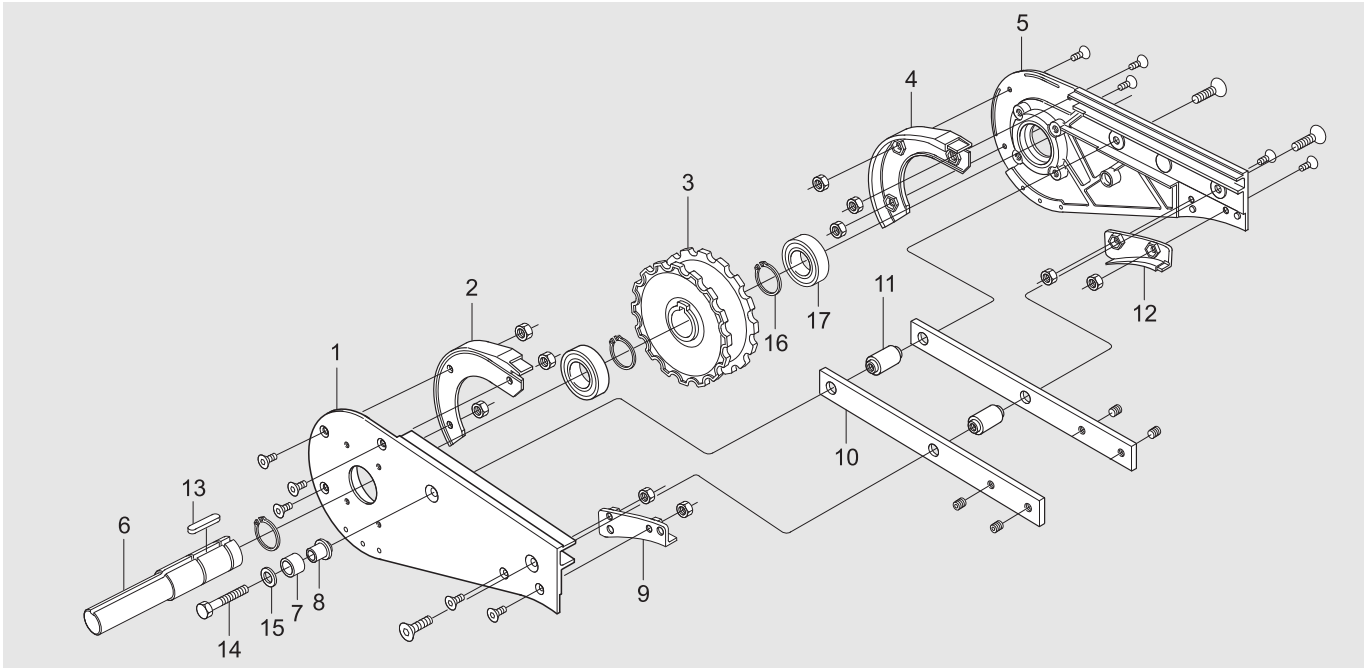
0-unit – XLEB 0 HNLPU/HNRP



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Basic unit (left-hand version)	XLEB 0 HNLPU	1	See next page for details	
	Basic unit (right-hand version)	XLEB 0 HNRP	1	See next page for details	
2*	Slack protection plate	(3925673)	2	See kit below	
3*	Screw	(3925718)	4	See kit below	
*) 2	Slack protection kit	5111581	1	LH+RH	
*) 3	Distance screw kit	5111598	1	Kit contains 10 pcs	

Direct drive unit for light loads

Basic unit – XLEB 0 HNLPU/HNRPU

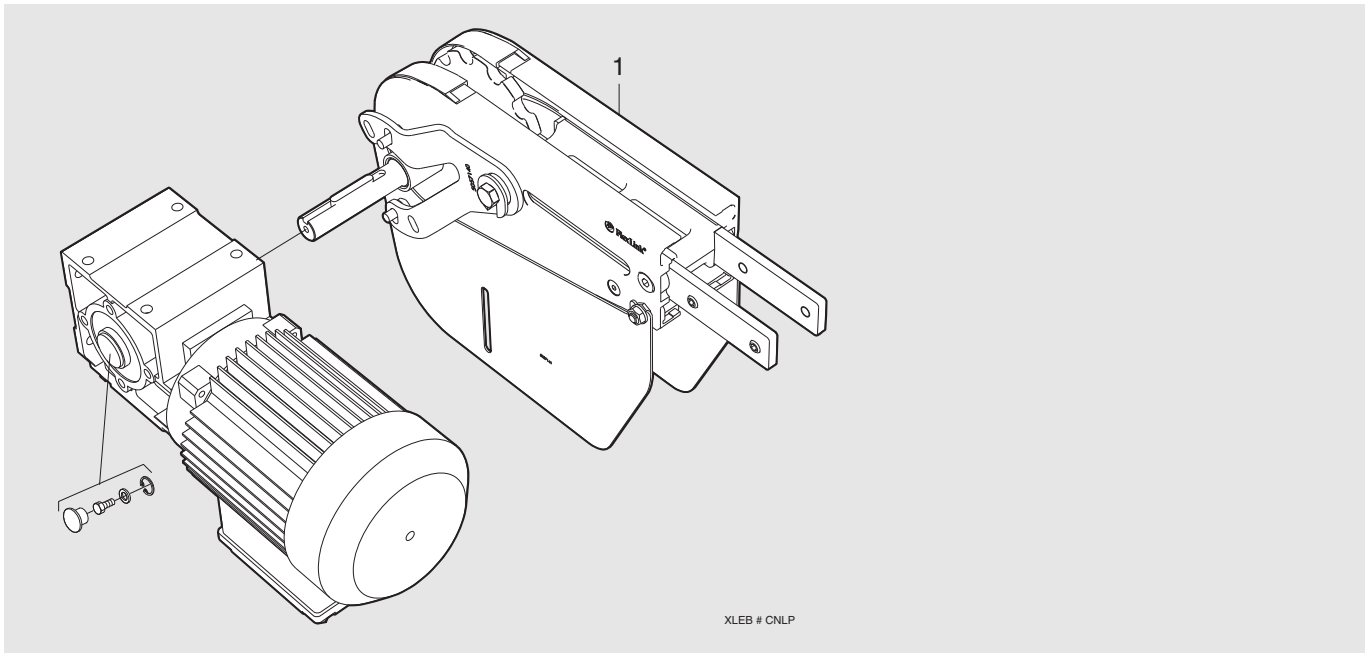


Item	Description	Part No	Qty	Comments	Recommended Spare parts
1*	Side plate (left)	(3920942)	1	See kit below	
2*	Steering guide (left)	(3920944)	1	See kit below	
3	Drive wheel	5111580	1	(3920946)	X
4*	Steering guide (right)	(3920945)	1	See kit below	
5*	Side plate (right)	(3920943)	1	See kit below	
6	Drive shaft	5043933	1		
7*	Plastic bushing	(5043874)	1	See kit below	
8*	Sleeve	(5043873)	1	See kit below	
9*	Guide (left)	(3905774)	1	See kit below	
10	Connecting strip	3921123	2		
11	Spacer	3920947	2		
12*	Guide (right)	(3902303)	1	See kit below	
13	Thin parallel key	(8x7-30)	1	DIN 6885a h9, see kit below	
14*	Screw	(M6S 8x45)	1	6H 8,8 FZB, see kit below	
15*	Washer	(BRB 8,4x20x2)	1	FZB, see kit below	
16	Retaining ring	SgA 25	3	DIN 471	
17	Bearing	6005-2RS1/C3	2		
*) 1+5	Side plate kit	5111582	1	LH+RH	
*) 2+4	Spare parts kit Steering guide	5111583	1	LH+RH	X
*) 3+6+13+16+17	Wheel kit	5111589	1		X
*) 7+8+14+15	Absorber kit	5111548	1		
*) 9+12	Spare parts kit Guide	5111584	1	LH+RH	X



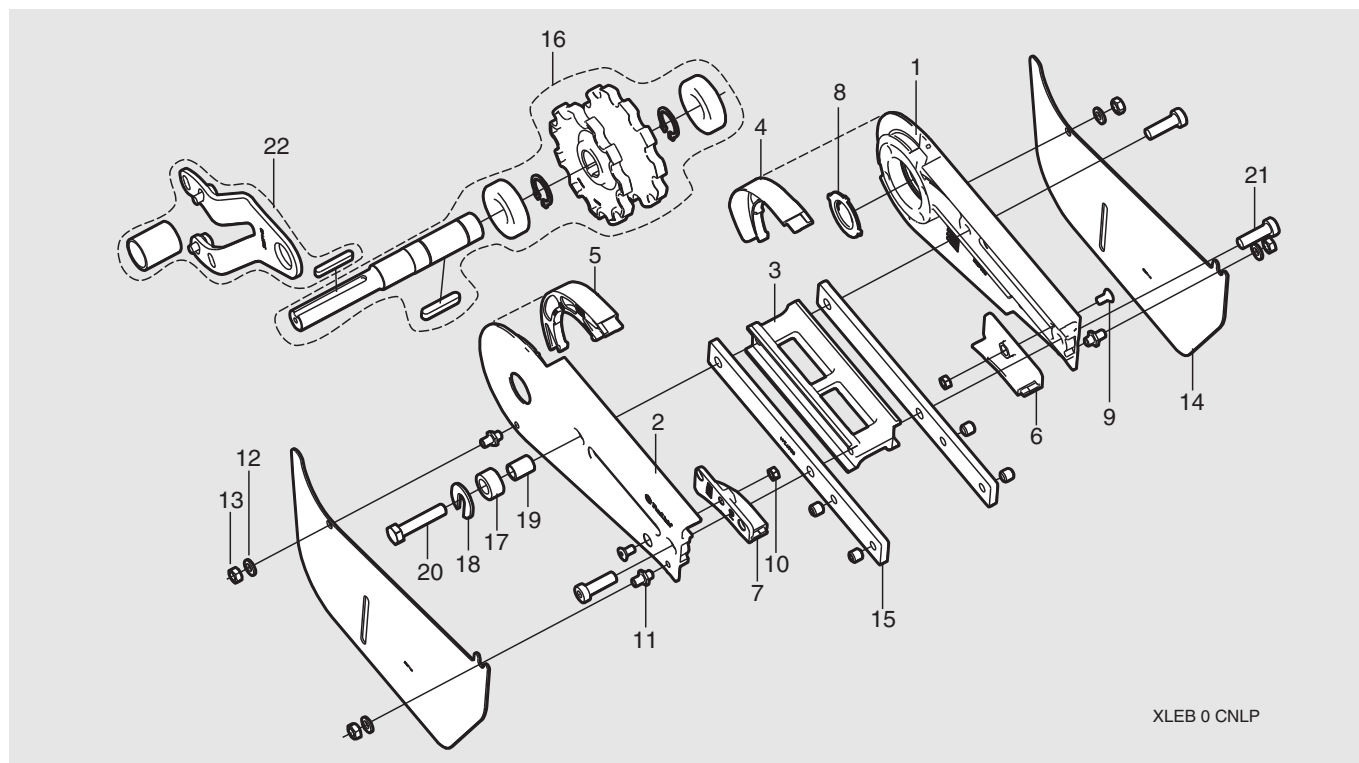
End drive unit XL Type C, direct drive without slip clutch

Complete unit XLEB # CNLP/CNRP



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	0-unit (left-hand version)	XLEB 0 CNLP	1	See next page for details	
	0-unit (right-hand version)	XLEB 0 CNRP	1	See next page for details	
For SEW WA10 gearmotor					

0-unit XLEB 0 CNLP/CNRP

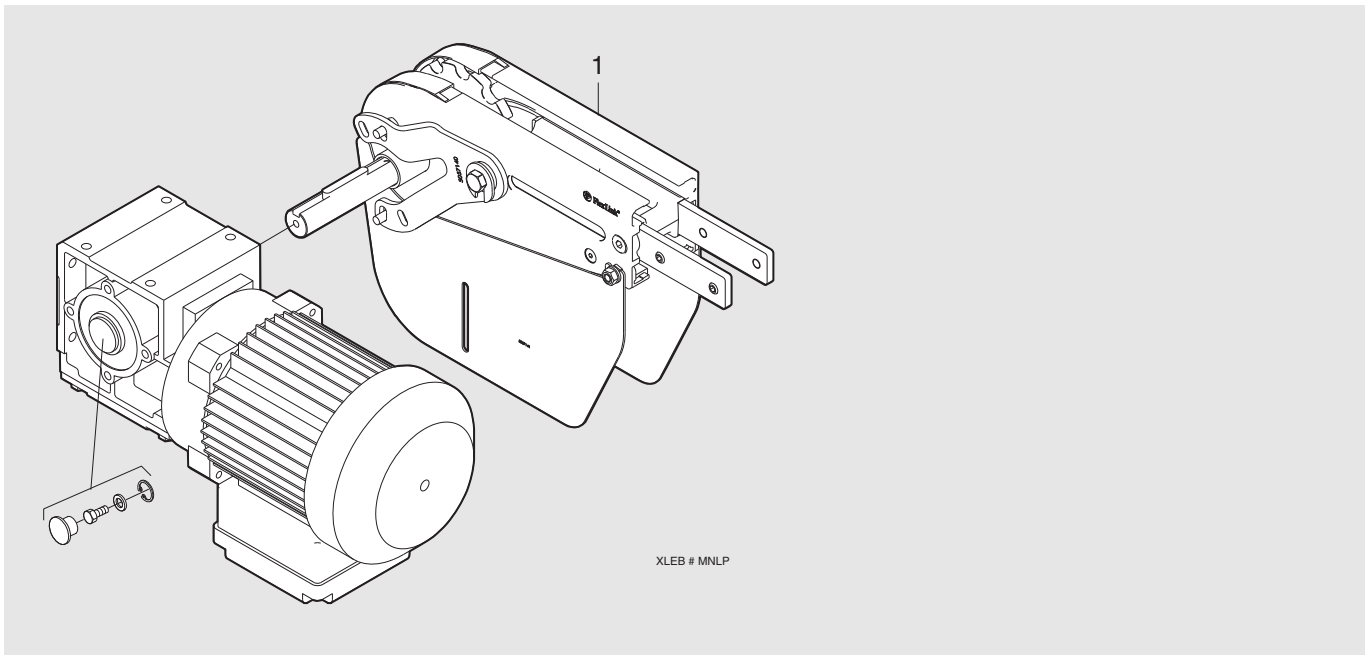


Item	Description	Part No	Qty	Comments	Recommended Spare parts
1*	Side plate, R	(5057088)	1		
2*	Side plate, L	(5057087)	1		
3	Frame	5057089	1		
4+5	Spare parts kit, steering guides	5057887	1	Steering guides LH+RH	X
6+7	Spare parts kit, guides	5057889	1	Guides LH+RH	X
8*	Cover	(5057133)	1		
9	Screw	MF6S M5X10 10,9 FZB	2		
10	Nut	M6M M5-8 FZB	2		
11*	Distance screw M6	(5058111)	4		
12*	Washer	(BRB 6.4X12X1,6 FZB)	4		
13*	Nut	(M6M M6 6,8 fzb)	4		
14*	Slack protection	(5057141)	2		
15	Connecting strip	5057241	2		
16	Spare parts kit XL WA10 drive	5057896	1	Shaft, sprocket wheel, bearings, retaining rings, wedge	X
17*	Torque absorber	(5043874)	1		
18*	Washer for torque arm	(5056635)	1		
19*	Spacer	(5057483)	1		
20*	Screw	(M6S M8x40 6H 8,8 FZB)	1		
21	Screw	MLC6S M8X25 10,9 FZB	3		
22	Torque arm kit	5057951	1	Torque arm, sleeve, screws, washers, wedge	
*) 1+2+8	Side plate kit	5111576	1		
*) 11	Distance screw kit	5111597	1	Kit contains 10 pcs	
*) 12+13+14	Slack protection kit	5111577	1		
*) 17+18+19+20	Absorber kit	5111563	1		



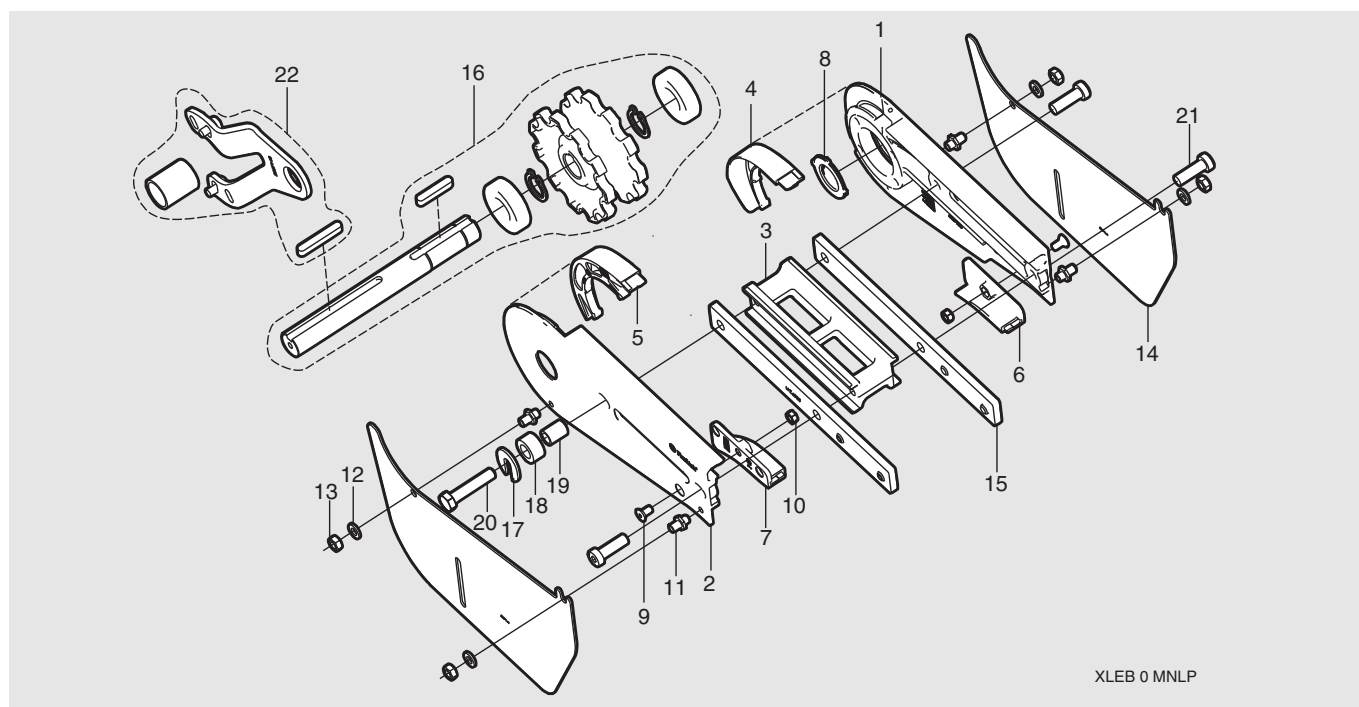
End drive unit XL Type M, direct drive without slip clutch

Complete unit XLEB # MNLP/MNRP



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	0-unit (left-hand version)	XLEB 0 MNLP	1	See next page for details	
	0-unit (right-hand version)	XLEB 0 MNRP	1	See next page for details	
For SEW WA20 gearmotor					

0-unit XLEB 0 MNLP/MNRP

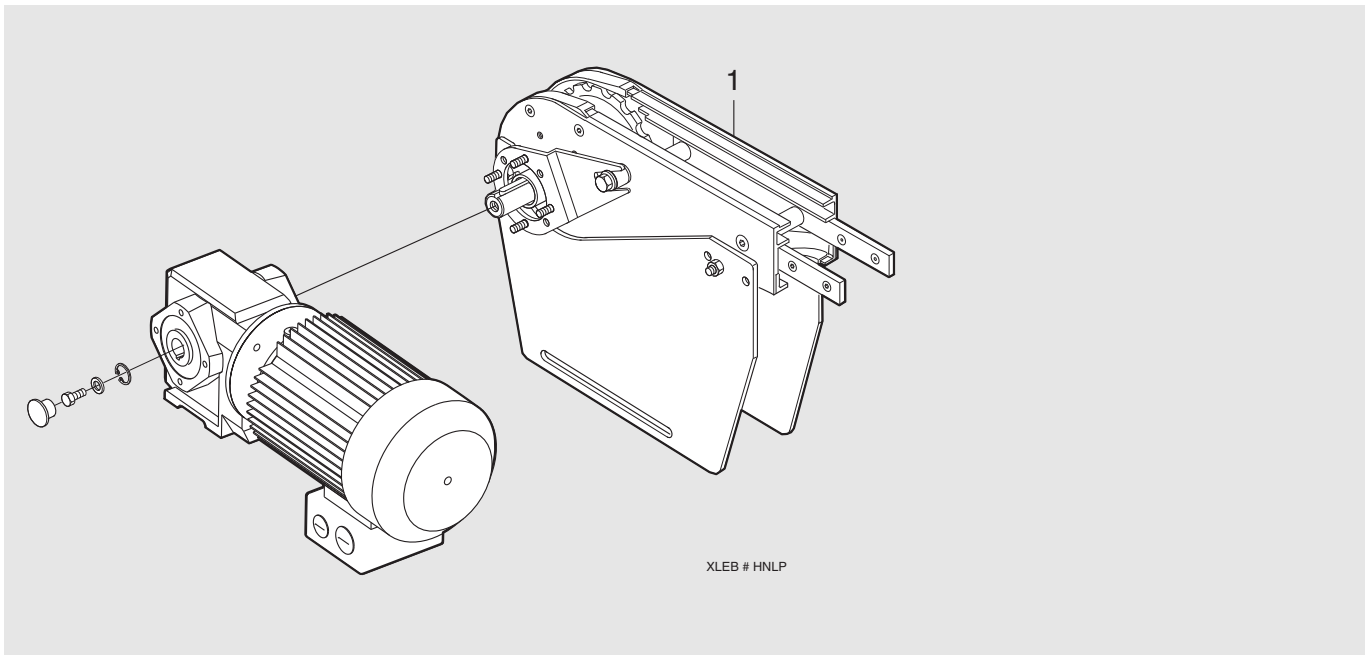


Item	Description	Part No	Qty	Comments	Recommended Spare parts
1*	Side plate, R	(5057088)	1		
2*	Side plate, L	(5057087)	1		
3	Frame	5057089	1		
4+5	Spare parts kit, steering guides	5057887	1	Steering guides LH+RH	X
6+7	Spare parts kit, guides	5057889	1	Guides LH+RH	X
8	Cover	5057133	1		
9	Screw	MF6S M5X10 10,9 FZB	2		
10	Nut	M6M M5-8 FZB	2		
11*	Distance screw M6	(5058111)	4		
12	Washer	BRB 6.4X12X1,6 FZB	4		
13	Nut	M6M M6 6,8 fzb	4		
14*	Slack protection	(5057141)	2		
15	Connecting strip	5057241	2		
16	Spare parts kit XL WA20 drive	5057897	1	Shaft, sprocket wheel, bearings, retaining rings, wedge	X
17*	Washer for torque arm	(5056635)	1		
18*	Torque absorber	(5043874)	1		
19*	Spacer	(5057483)	1		
20*	Screw	(M6S M8x40 6H 8,8 FZB)	1		
21	Screw	MLC6S M8X25 10,9 FZB	3		
22	Torque arm kit	5057951	1	Torque arm, sleeve, screws, washers, wedge	
*) 1+2	Side plate kit	5111576	1	LH+RH	
*) 11	Distance screw kit	5111597	1	Kit contains 10 pcs	
*) 14	Slack protection kit	5111577	1	Kit contains 2 pcs	
*) 17+18+19+20	Absorber kit	5111563	1		



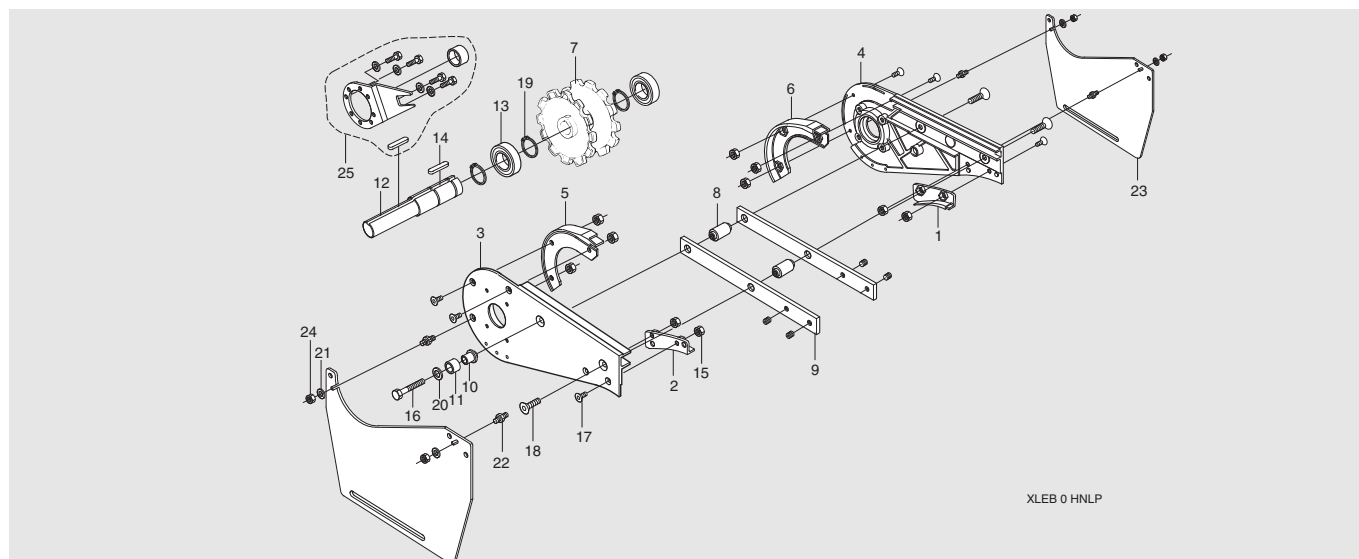
End drive unit XL Type H, direct drive without slip clutch

Complete unit XLEB # HNLP/HNRP



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	0-unit (left-hand version)	XLEB 0 HNLP	1	See next page for details	
	0-unit (right-hand version)	XLEB 0 HNRP	1	See next page for details	
For SEW SA37 gearmotor					

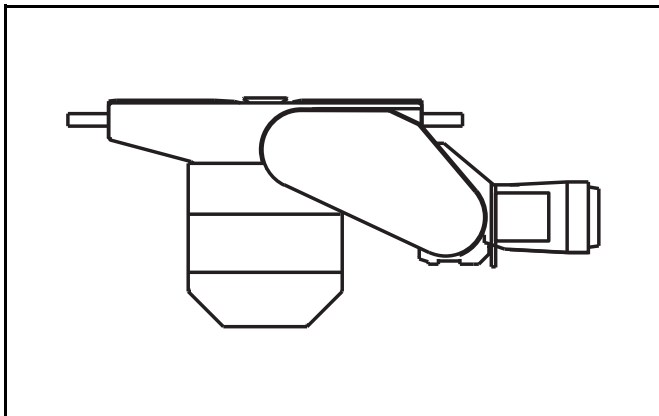
0-unit XLEB 0 HNLP/HNRP



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1*	Guide R	(3902303)	1		
2*	Guide L	(3905774)	1		
3*	Side plate L	(3920942)	1		
4*	Side plate R	(3920943)	1		
5*	Steering guide L	(3920944)	1		
6*	Steering guide R	(3920945)	1		
7	Drive wheel	5111580	1	(3920946)	X
8	Spacer	3920947	2		
9	Connecting strip	3921123	2		
10*	Sleeve	(5043873)	1		
11*	Torque absorber	(5043874)	1		
12	Shaft	5057043	1		
13	Bearing	6005 2RS1/C3	2		
14	Thin parallel key	8x7-30	1	DIN 6885A h9	
15	Nut	M6M M5-8 FZB	10		
16*	Screw	(M6S M8X45 6H 8,8 FZB)	1		
17	Screw	MF6S M5X10 10,9 FZB	6		
18	Screw	MF6S M8x30 10,9 FZB	3		
19	Retaining ring	SGA 25	3	SGA 25	
20*	Washer for torque arm	(5056635)	1		
21	Washer	BRB 6.4X12X1,6 FZB	4		
22*	Distance screw M5/M6	(3925718)	4		
23*	Slack protection	(3925673)	2		
24	Nut	M6M M6-8 FZB	4		
25	Torque arm kit	5057039	1	Torque arm, cover, screws, washers, wedge	
*) 1+2	Spare parts kit Guide	5111584	1	LH+RH	X
*) 3+4	Side plate kit	5111582	1	LH+RH	
*) 5+6	Spare parts kit Steering guide	5111583	1	LH+RH	X
*) 10+11+16+20	Absorber kit	5111548	1		
*) 22	Distance screw kit	5111598	1	Kit contains 10 pcs	
*) 23	Slack protection kit	5111581	1		



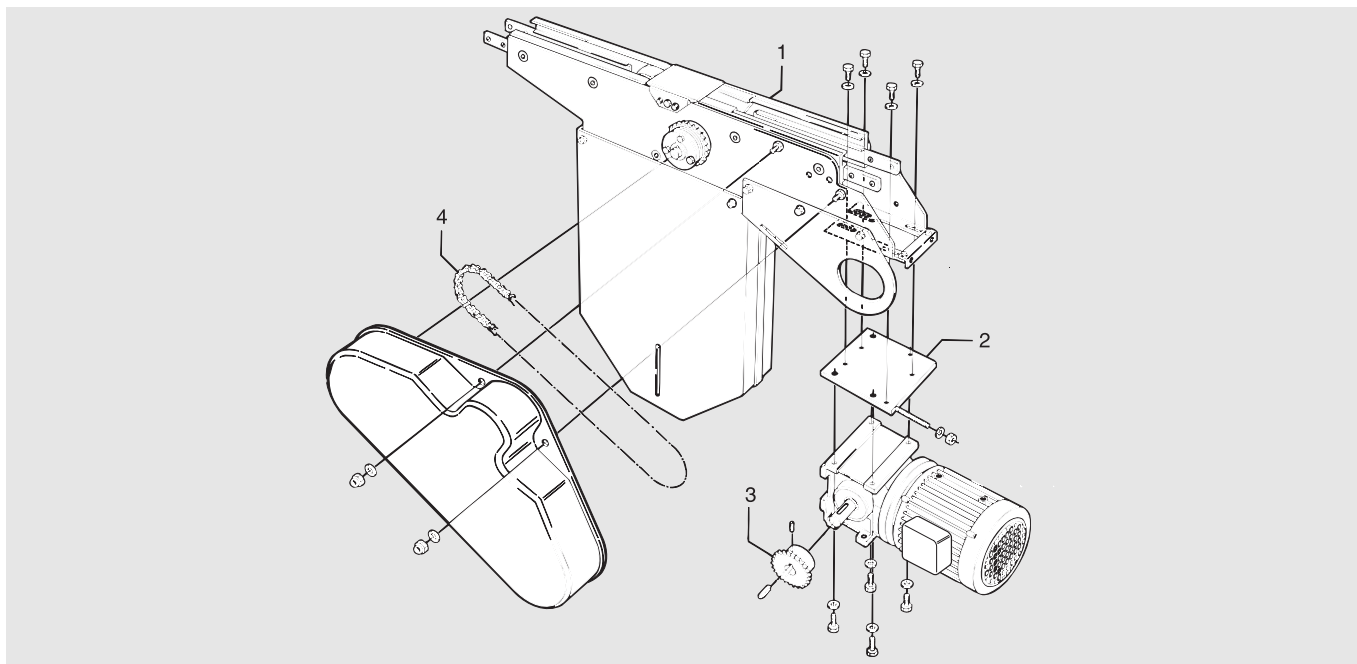
Catenary drive unit - XL



Catenary drive unit

Complete unit – XLEC _HL/HR

For SEW S37 gearmotor



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	0-unit (left-hand version)	XLEC 0 HL/HLA	1	See next page for details	
	0-unit (right-hand version)	XLEC 0 HR/HRA	1	See next page for details	
	Motor alternative, see Drive unit guide 5014				
2	Adapter plate including bolts and washers	3921099	1	For SEW S37 gearmotor	
	Adapter plate	3921581	1	Blind adapter plate	
3	Sprocket wheel		1	See table below	X
4	Transmission chain 1/2" including connecting link	3921638	1	ISO/R- 1967- 08B- 1 (ISO)	X
	Transmission chain 1/2" including connecting link	5044948	1	ISO/R- 1967- 08A- 1 (ANSI)	X

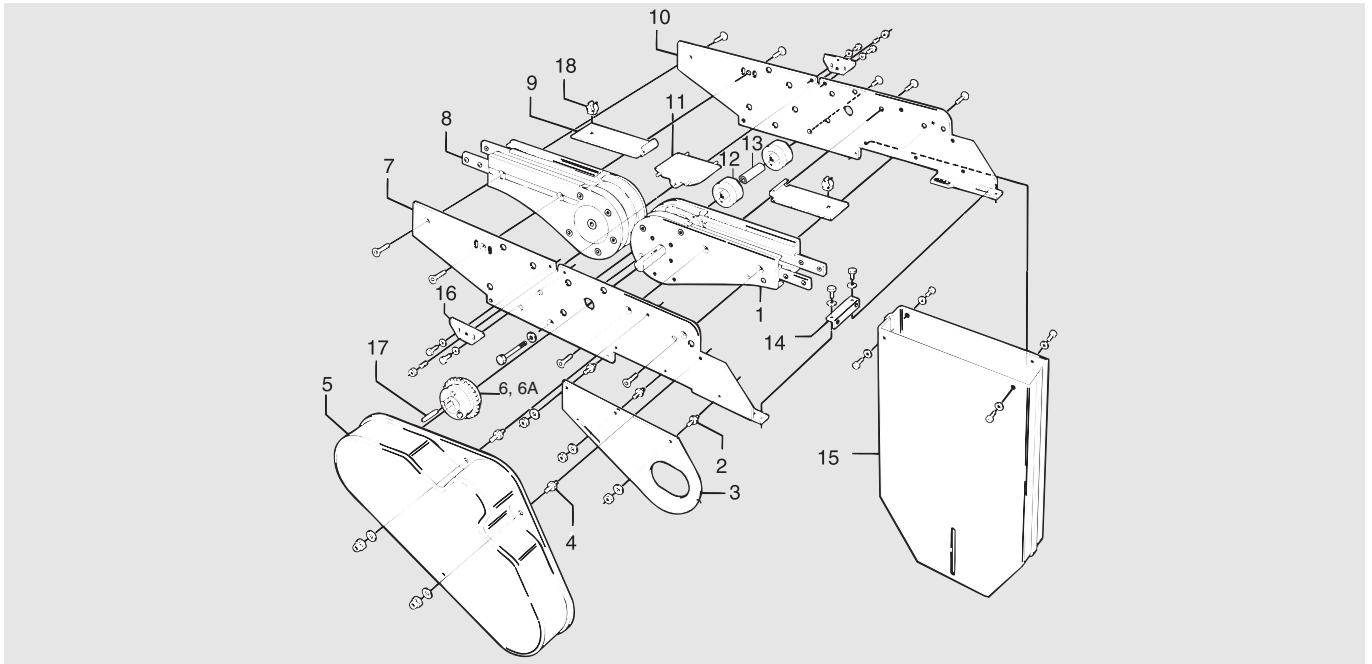
Important

Items 2-4 must be ordered separately when ordering a 0-unit (item 1). The sprocket wheel (item 2) should be specified in accordance with the following table:

Sprocket wheel 1/2"	Part No (SEW)
z ₁ =19	3924438
z ₁ =21	3924439
z ₁ =23	3924440
z ₁ =25	3921258
z ₁ =15 ANSI	5044935
z ₁ =17 ANSI	5044936
z ₁ =19 ANSI	5044937
z ₁ =21 ANSI	5044938
z ₁ =23 ANSI	5044939
z ₁ =25 ANSI	5044940

Catenary drive unit

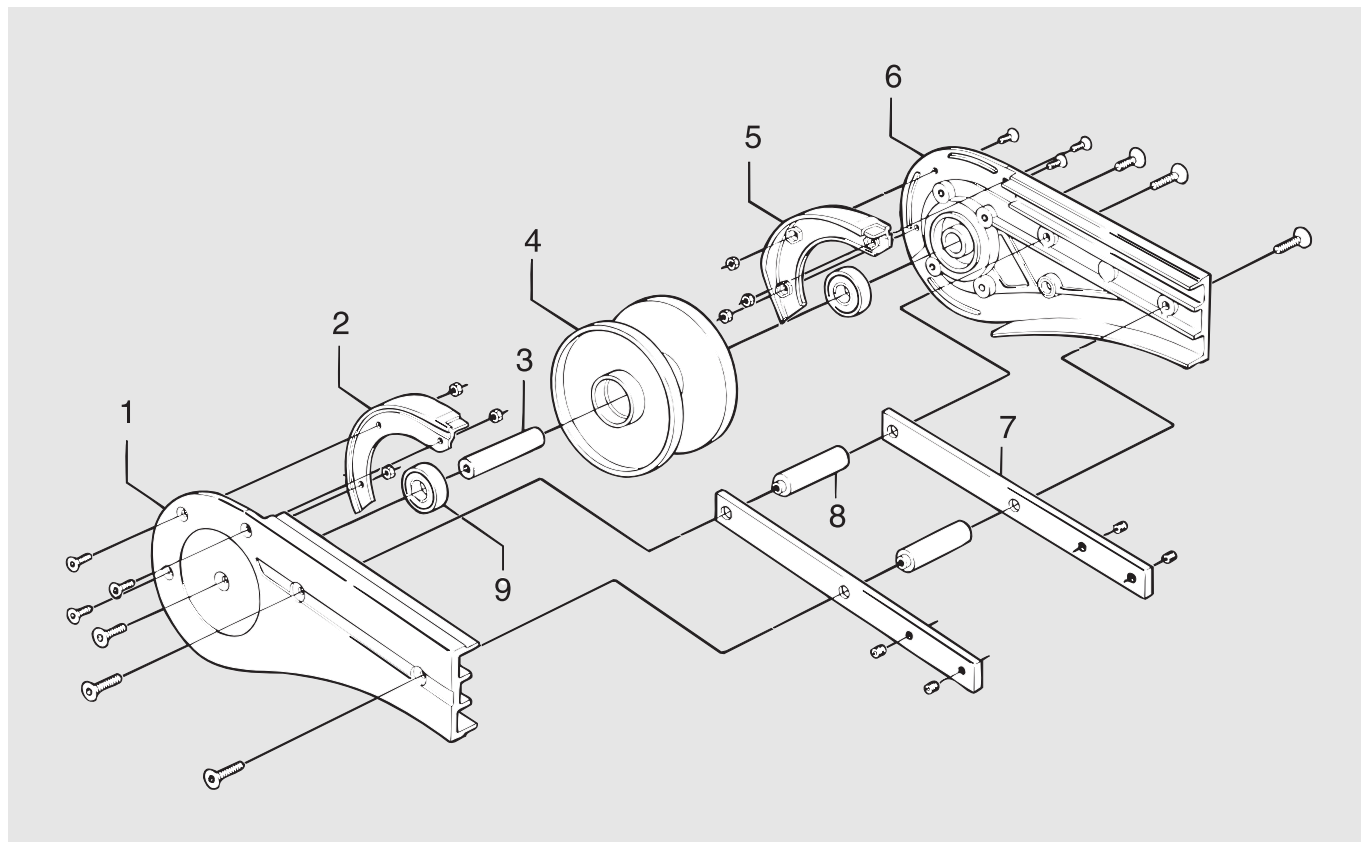
0-unit – XLEC 0 HL/HR/HLA/HRA



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Basic unit (left-hand version)	XLEB 0 HLU	1	See page 5 for details	
	Basic unit (right-hand version)	XLEB 0 HRU	1	See page 5 for details	
2*	Screw	(3904862)	3	See kit below	
3	Chain guard	3904847	1		
4*	Screw	(3904855)	2	See kit below	
5	Transmission cover	3904431	1		
6	Slip clutch Ø25 mm	5053981	1	ISO	
	-Slip clutch, Spare parts kit	5056817	1	ISO, incl. cup spring, ball, chain wheel.	X
6A	Slip clutch Ø25 mm	5054000	1	ANSI	
	-Slip clutch, Spare parts kit	5056820	1	ANSI, incl. cup spring, ball, chain wheel.	X
7	Motor bracket L	3921109	1		
8	Idler unit	3921400	1	See next page for details	
9	Cover plate	3921110	2		
10	Motor bracket R	3921108	1		
11	Bridge	3921454	1		
12	Support roller	3920087	2		
13	Distance pipe	3920086	1		
14	Adjusting block	3921105	1		
15	Cover	3921636	1		
16	Adjustment plate	3905278	2		
17	Thin parallel key	8x7-25	1	DIN 6885A h9	
18	Tube clamp	14062	2	Handimex	
*) 2	Distance screw kit	5111600	1	Kit contains 10 pcs	
*) 4	Distance screw kit	5111599	1	Kit contains 10 pcs	

Catenary drive unit

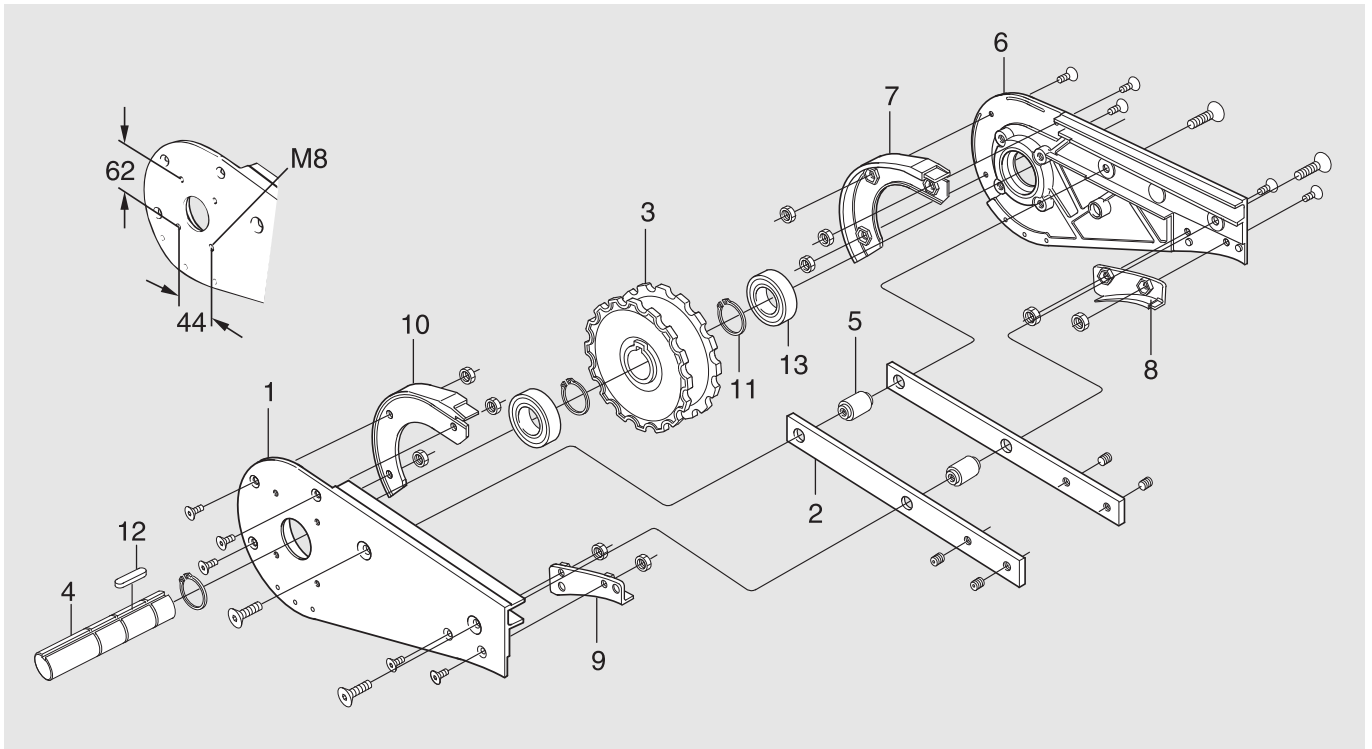
Idler unit – 3921400



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1*	Side plate R	(3921159)	1	See kit below	
2	Steering guide R	3921402	1		X
3	Shaft	3921217	1		
4	Wheel	5111595	1		X
5	Steering guide L	3921401	1		X
6*	Side plate L	(3921158)	1	See kit below	
7	Connecting strip	3921123	2		
8	Spacer	3920947	2		
9	Bearing	6202-2Z	2		
*) 1+6	Side plate kit	5111594	1	LH+RH	

Catenary drive unit

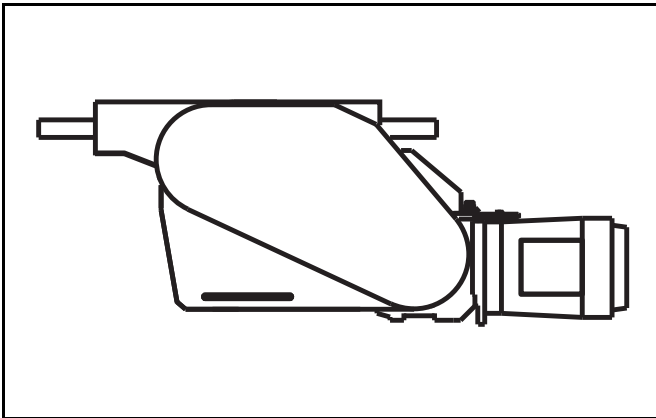
Basic unit – XLEB 0 HLU/HRU



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1*	Side plate L	(3920942)	1	See kit below	
2	Connecting strip	3921123	2		
3	Wheel	5111580	1	(3920946)	X
4*	Drive shaft	(3921124)	1	See kit below	
5	Spacer	3920947	2		
6*	Side plate R	(3920943)	1	See kit below	
7*	Steering guide R	(3920945)	1	See kit below	
8*	Guide R	(3902303)	1	See kit below	
9*	Guide L	(3905774)	1	See kit below	
10*	Steering guide L	(3920944)	1	See kit below	
11*	Retaining ring	(SgA 25)	3	SgA 25 DIN 471, See kit below	
12*	Thin parallel key	(8x7-30)	1	ISO/R 773, See kit below	
13*	Bearing	(6005-2RS1/C3)	2	6005-2RS1/C3, See kit below	
*) 1+6	Side plate kit	5111582	1	LH+RH	
*) 7+10	Spare parts kit Steering guide	5111583	1	LH+RH	X
*) 8+9	Spare parts kit Guide	5111584	1	LH+RH	X
*) 3+4+11+12+13	Wheel kit	5111585	1		X



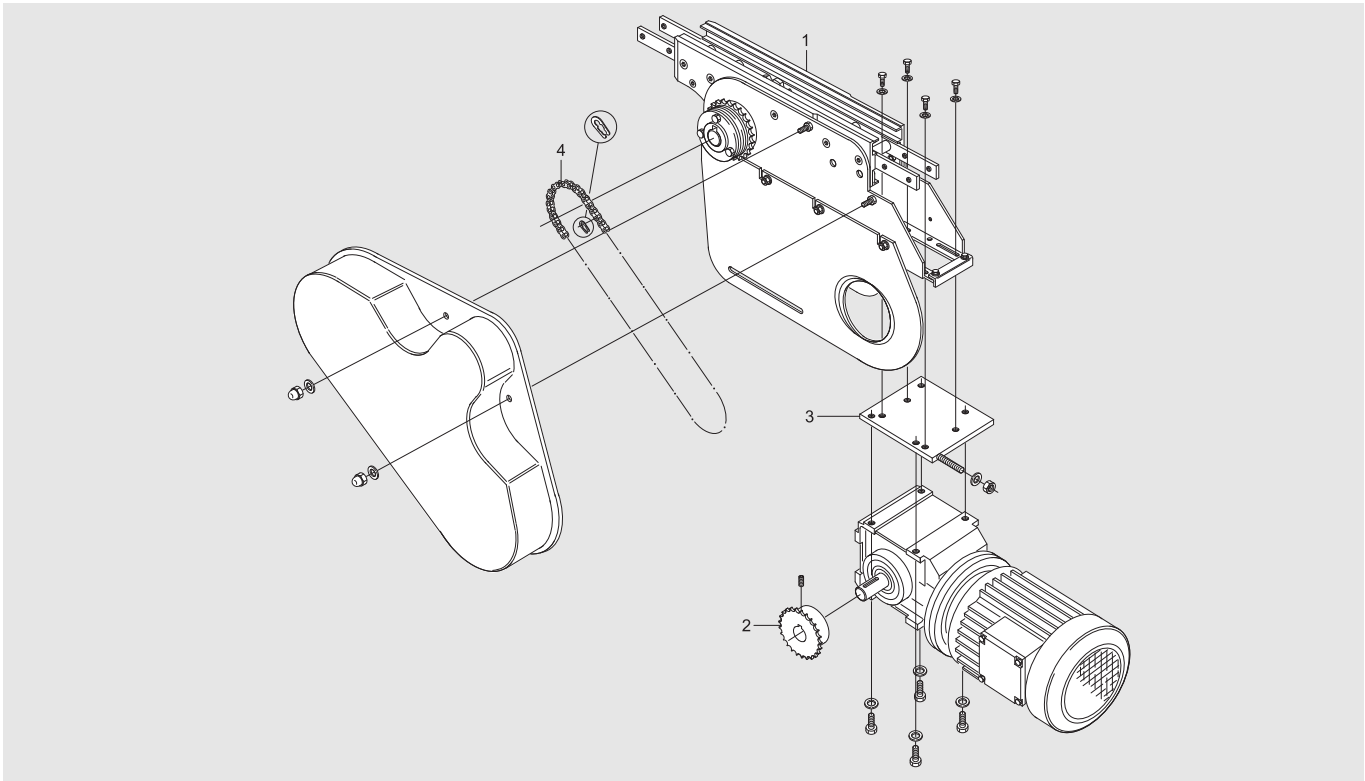
Intermediate drive unit - XL



Intermediate drive unit

Complete unit – XLER _HL/HR/HLA/HRA

For SEW S37 gearmotor



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	0-unit (left-hand version)	XLER 0 HL/HLA	1	See next page for details	
	0-unit (right-hand version)	XLER 0 HR/HRA	1	See next page for details	
	Motor alternative, see Drive unit guide 5014				
2	Sprocket wheel 1/2" including grub screw		1	See table below	X
3	Adapter plate including bolts and washers	3927162	1	For SEW S37 gearmotor	
	Adapter plate, blind	RFQ	1	Contact your local sales unit	
4	Transmission chain 1/2" including connecting link	3921638	1	ISO/R- 1967- 08B- 1 (ISO)	X
	Transmission chain 1/2" including connecting link	5044948	1	ISO/R- 1967- 08A- 1 (ANSI)	X

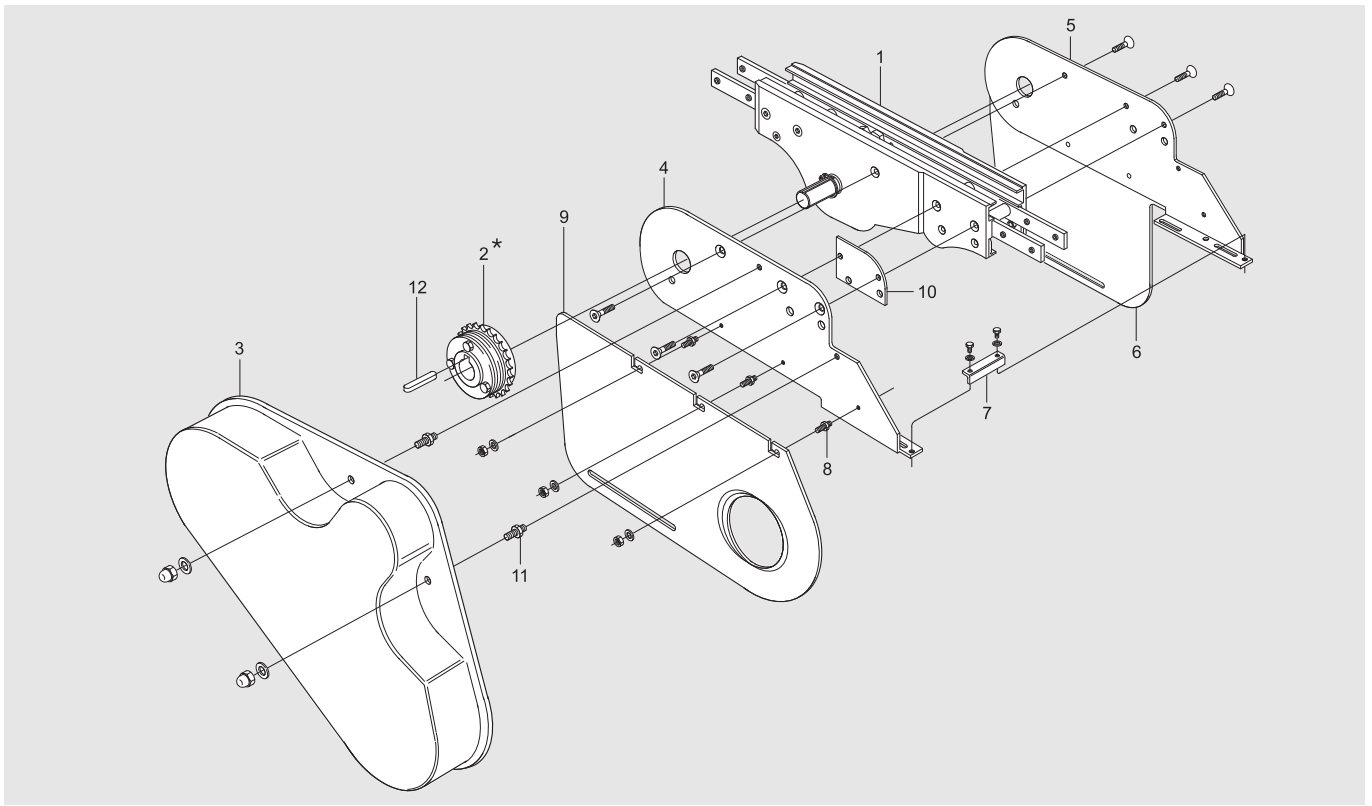
Important

Items 2-4 must be ordered separately when ordering a 0-unit (item 1). The sprocket wheel (item 2) should be specified in accordance with the following table:

Sprocket wheel 1/2"	Part No (SEW)
Z ₁ =19	3924438
Z ₁ =21	3924439
Z ₁ =23	3924440
Z ₁ =25	3921258
Z ₁ =15 ANSI	5044935
Z ₁ =17 ANSI	5044936
Z ₁ =19 ANSI	5044937
Z ₁ =21 ANSI	5044938
Z ₁ =23 ANSI	5044939
Z ₁ =25 ANSI	5044940

Intermediate drive unit

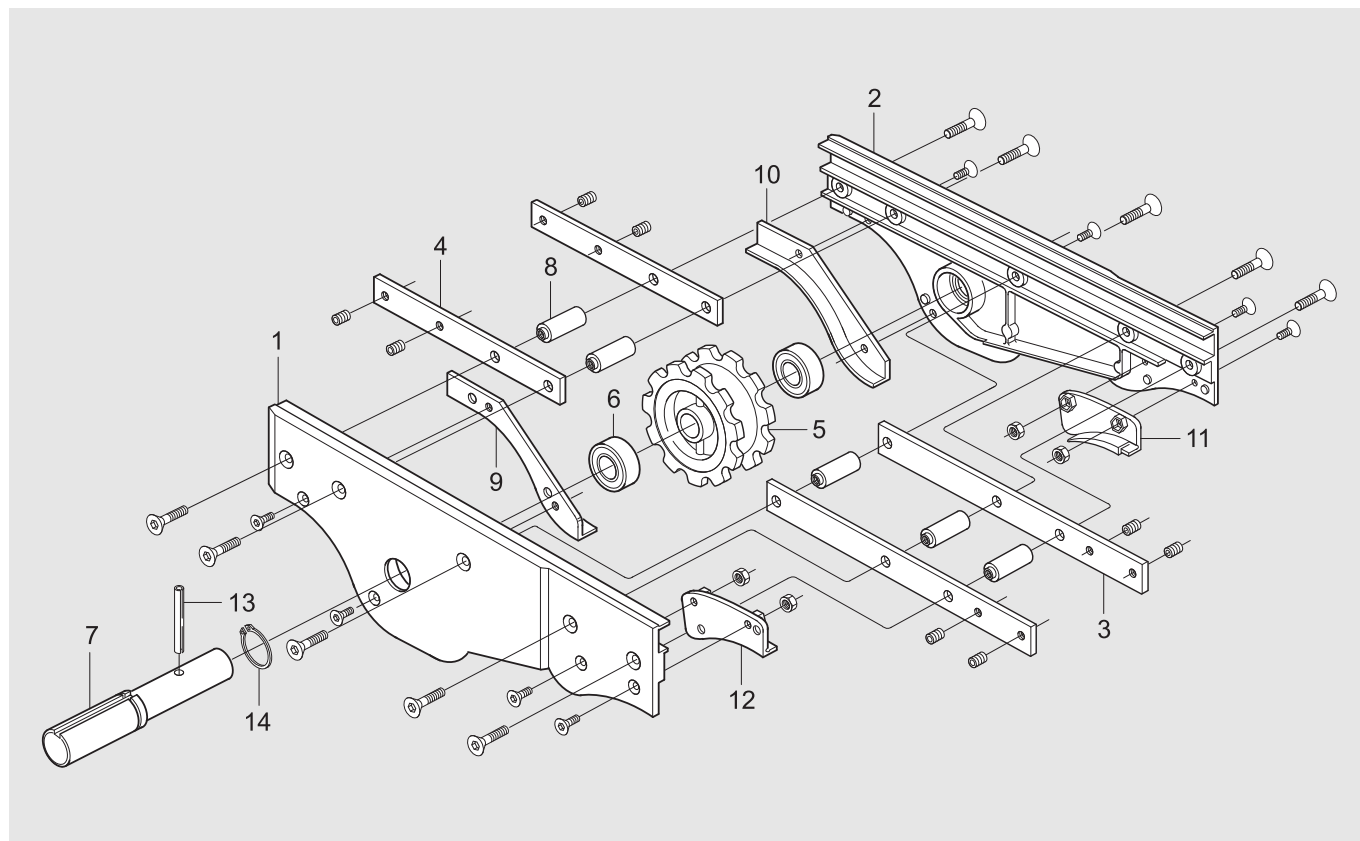
0-unit – XLER 0 HL/HR/HLA/HRA



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Basic unit (left-hand version)	XLER 0 HLU	1	See next page for details	
	Basic unit (right-hand version)	XLER 0 HRU	1	See next page for details	
2	Slip clutch $\varnothing 25$ mm	5053981	1	ISO	
	-Slip clutch, Spare parts kit	5056817	1	ISO, incl. cup spring, ball, chain wheel.	X
	Slip clutch $\varnothing 25$ mm	5054000	1	ANSI	
	-Slip clutch, Spare parts kit	5056820	1	ANSI, incl. cup spring, ball, chain wheel.	X
3	Transmission cover	3904431	1		
4	Motor bracket L	3927015	1		
5	Motor bracket R	3927014	1		
6*	Slack protection	(3904665)	1	See kit below	
7	Adjusting block	3921105	1		
8*	Screw	(3904862)	5	See kit below	
9*	Slack protection	(3904666)	1	See kit below	
10	Spacer plate	3926772	2		
11*	Screw	(3904855)	2	See kit below	
12	Wedge	8x7-25	1	ISO/R 773	
*) 6+9	Slack protection kit	5111566	1	LH+RH	
*) 8	Distance screw kit	5111600	1	Kit contains 10 pcs	
*) 11	Distance screw kit	5111599	1	Kit contains 10 pcs	

Intermediate drive unit

Basic unit – XLER 0 HLU/HRU



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Side plate L	3903334	1		
2	Side plate R	3903333	1		
3	Connecting strip	3903587	2		
4	Connecting strip	3903586	2		
5	Drive wheel	5111590	1	(3904292)	X
6	Bearing	6203-2RS1/C3	2		
7	Drive shaft	3926773	1		
8	Spacer	3903585	5		
9*	Steering guide L	(3905773)	1	See kit below	
10*	Steering guide R	(3903370)	1	See kit below	
11*	Guide R	(3902303)	1	See kit below	
12*	Guide L	(3905774)	1	See kit below	
13	Tension pin	FRP 5x60	1		
14	Retaining ring	Sga 25	1		
*) 9+10	Spare parts kit Steering guide	5111591	1	LH+RH	X
*) 11+12	Spare parts kit Guide kit	5111584	1	LH+RH	X



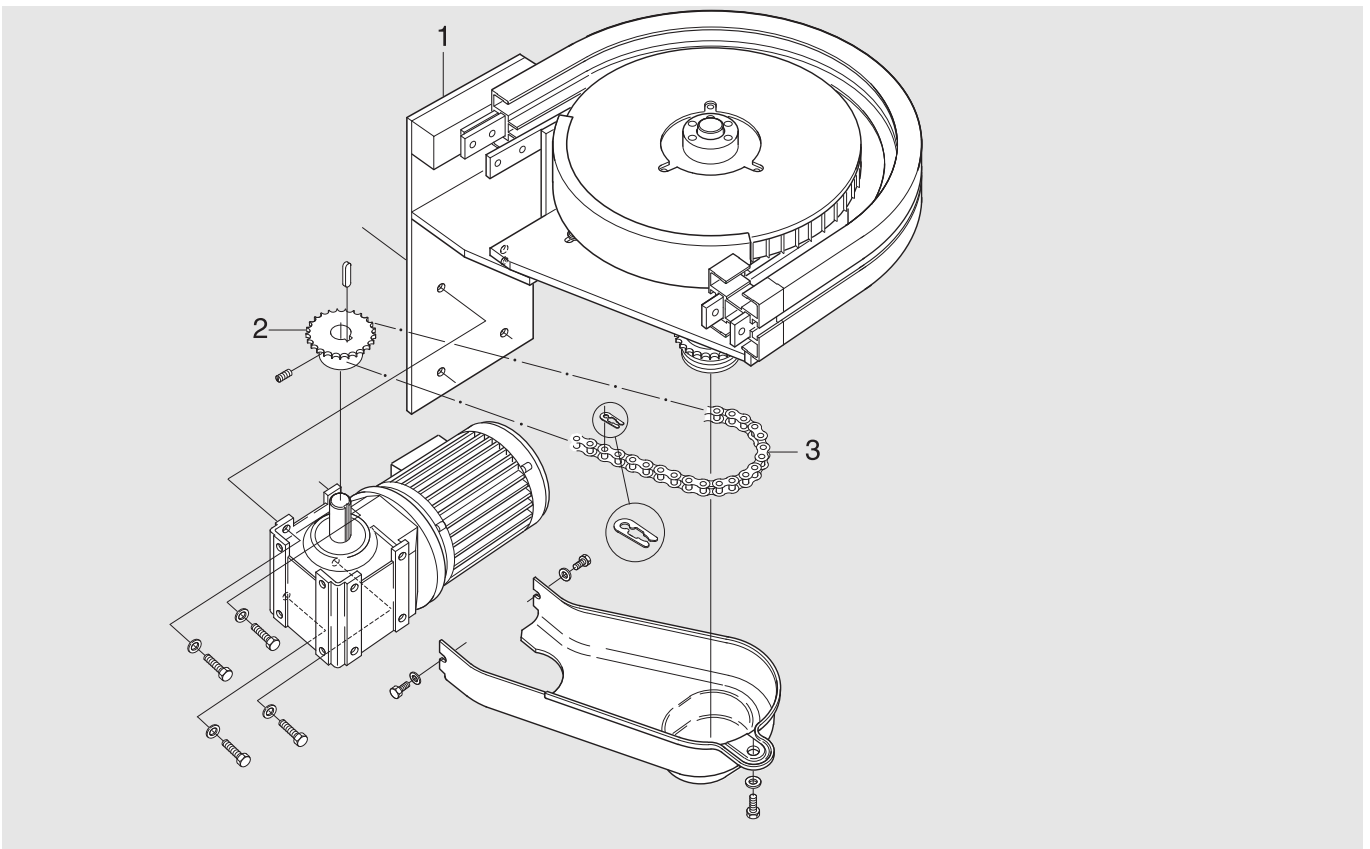
Horizontal bend drive unit – XL

Complete unit – XLEW 180/_ H45
 0-unit XBEW 18/0A85HNP.....46
 Basic unit – XLEW 180/0 HU47

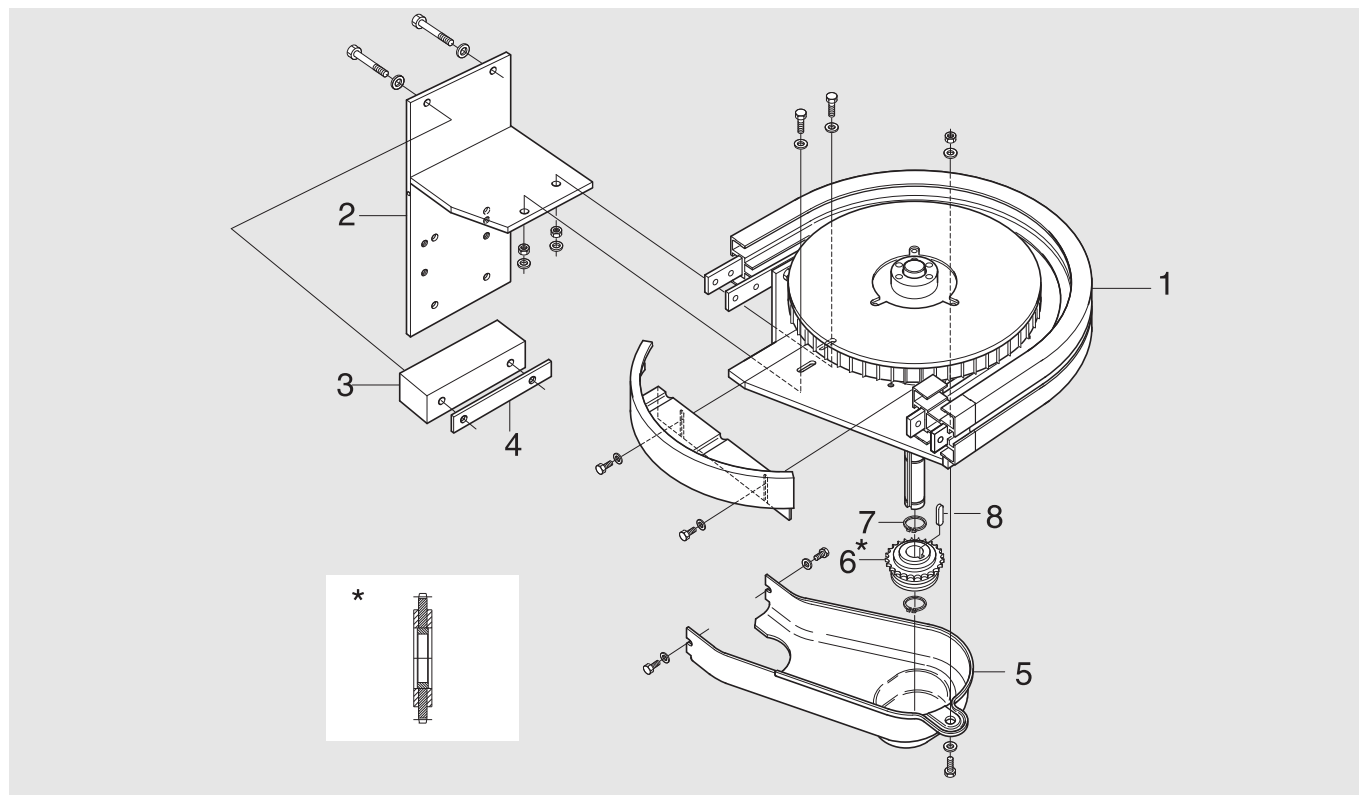
Revision list

Doc ID	Date	Type of revision	Entered by
XL005-E1	1998-10-14	Initial version	
XL005-E1	2011-06-16	VP-FM	JE

Complete unit – XLEW 180/_ H

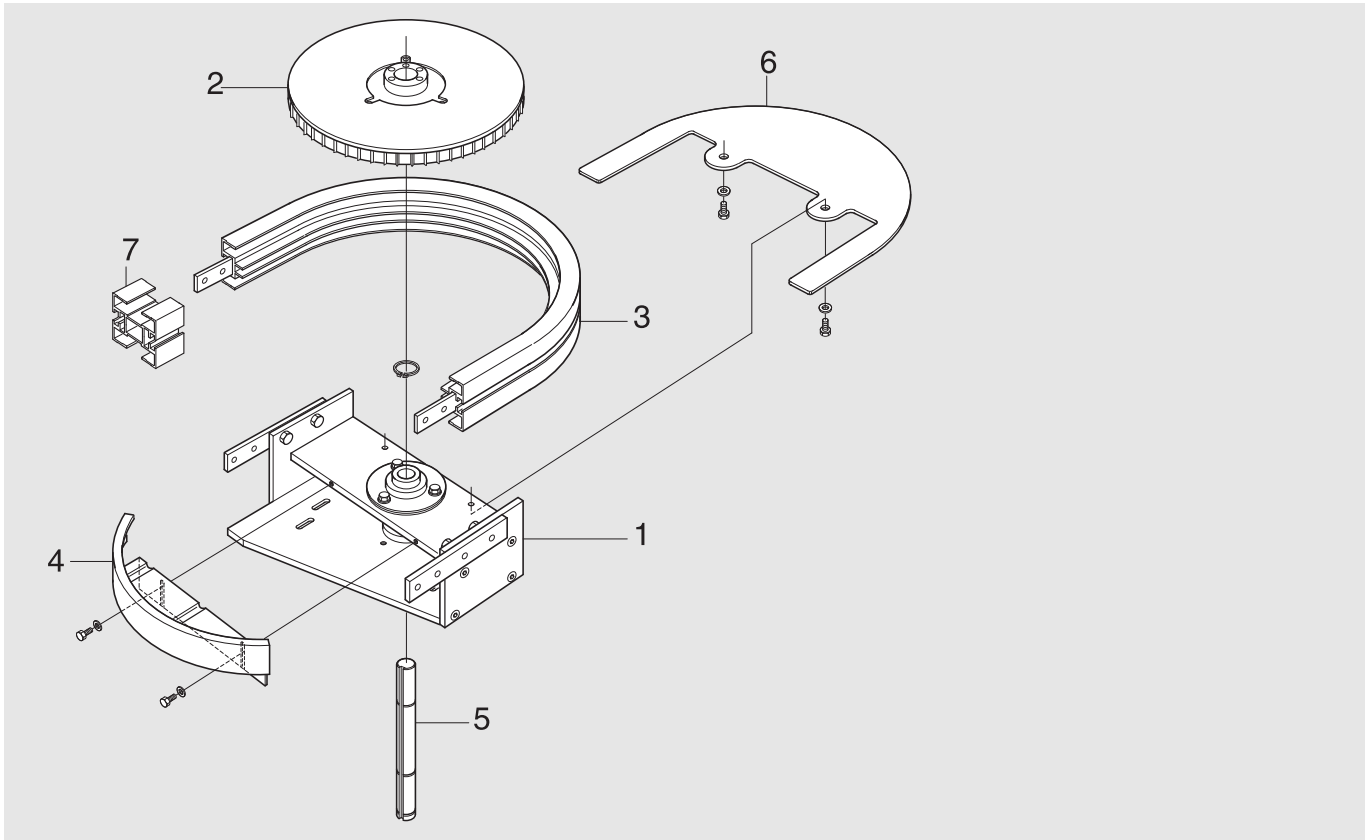


Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	0-unit	XLEW 180/0 H	1	See next page.	
2	Sprocket wheel	3924438	1	Z1=19	
	Sprocket wheel	3924439	1	Z1=21	
	Sprocket wheel	3924440	1	Z1=23	
	Sprocket wheel	3921258	1	Z1=25	
3	Transmission chain 1/2" including connecting link	3921638	1		
	Motor	See configuration	1	For SEW SA37 gearmotor	

0-unit XBEW 18/0A85HNP

Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Basic unit	XLEW 180/0 HU	1	See next page	
2	Bracket	3926586	1		
3	Spacer	3926755	1		
4	Nut bracket	3903339	1		
5	Transmission cover	3926754	1		
6	Slip clutch	3904324	1		X
*Spare part kits for slip clutch with friction discs:					
	Sprocket wheel, bushing and friction discs	3925289			
	Friction discs	5044945			
7	Retaining ring	SgA 25	2		
8	Wedge	8x7-40	1		

Basic unit – XLEW 180/0 HU

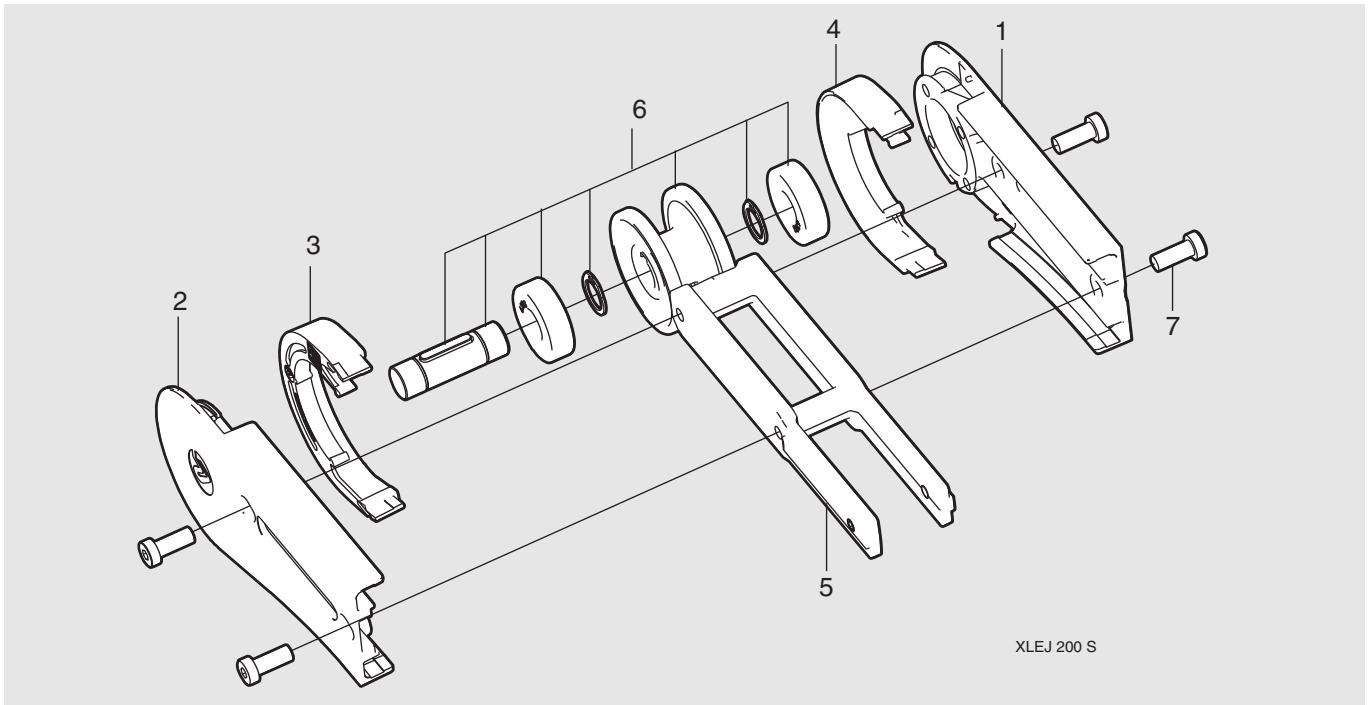


Item	Description	Part no	Qty	Comments	Recommended Spare parts
1	Bracket	3926575	1	See below	
2	Drive wheel	3902210	1		X
3	Outer horizontal bend	XLBE 180R150	1		
4	Protective cover	3926718	1		
5	Shaft	3926450	1		
6	Cover	3927392	1		
7	Transport cover	3926585	2		



Idler end unit XL Type S

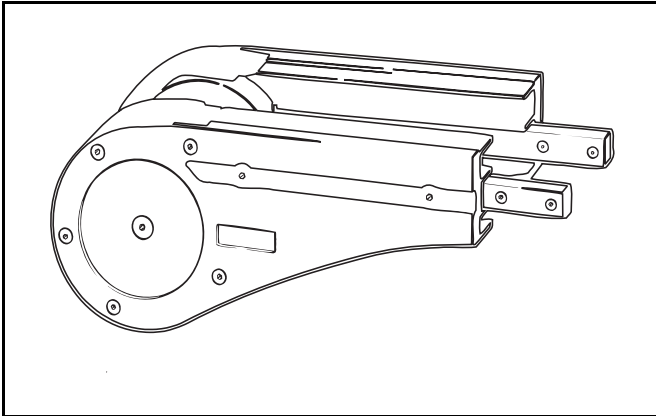
Complete unit XLEJ 200 S



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1*	Side plate, RH	(5057118)	1	See kit	
2*	Side plate, LH	(5057117)	1	See kit	
3+4	Spare parts kit, Steering guides	5057892	1	Steering guides LH+RH	X
5	Connecting strip	5057607	1		
6	Assembly kit for XL Idler end	5111573	1	(5057124 Shaft 5057596 Wedge 5057119 Idler wheel 5057594 Retaining ring 5058256 Bearing)	X
7	Screw	MLC6S M8X20 8,8 FZB	4		
*) 1+2	Side plate kit	5111574	1	LH+RH	

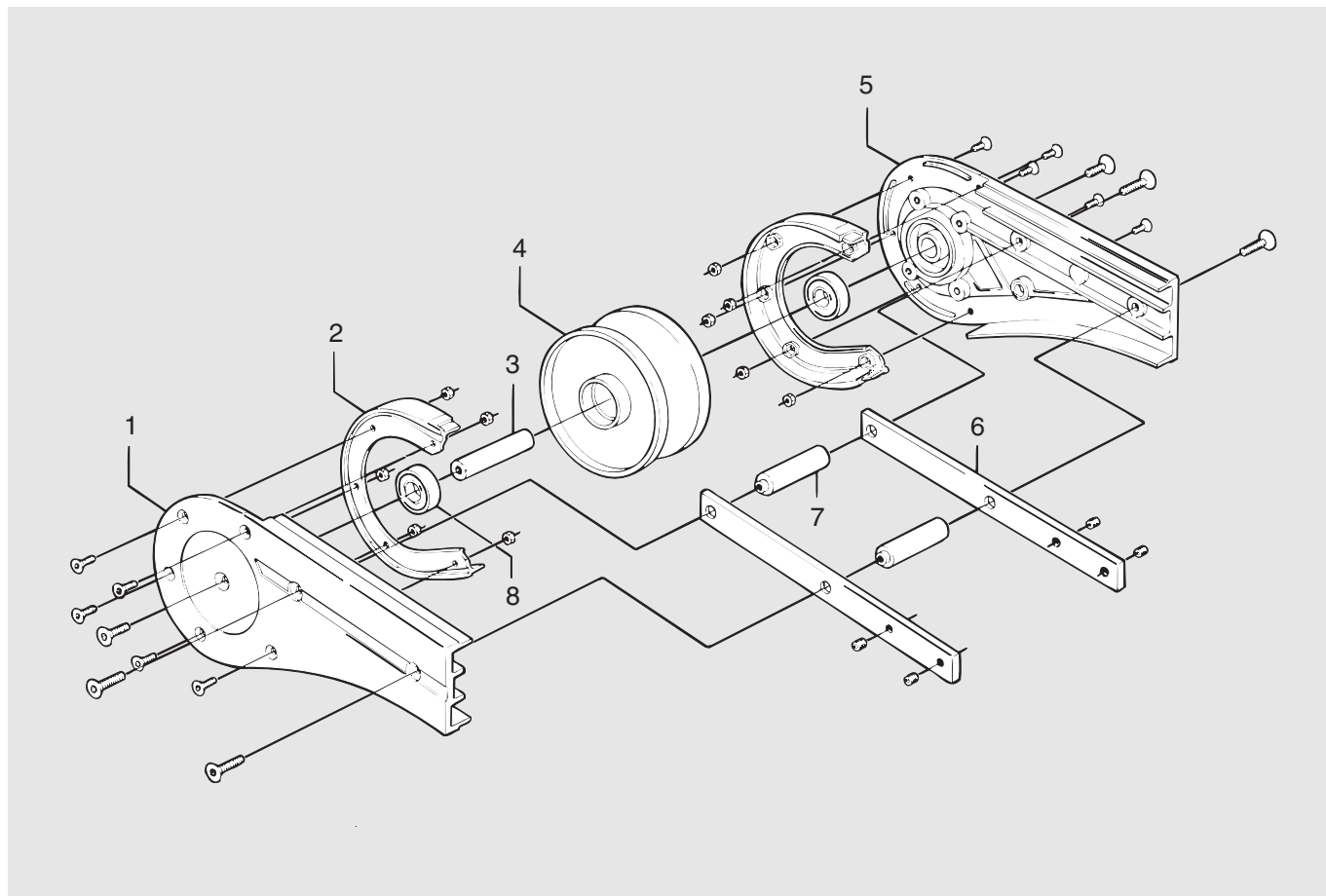


Idler end unit - XL



Idler end unit

XLEJ 320

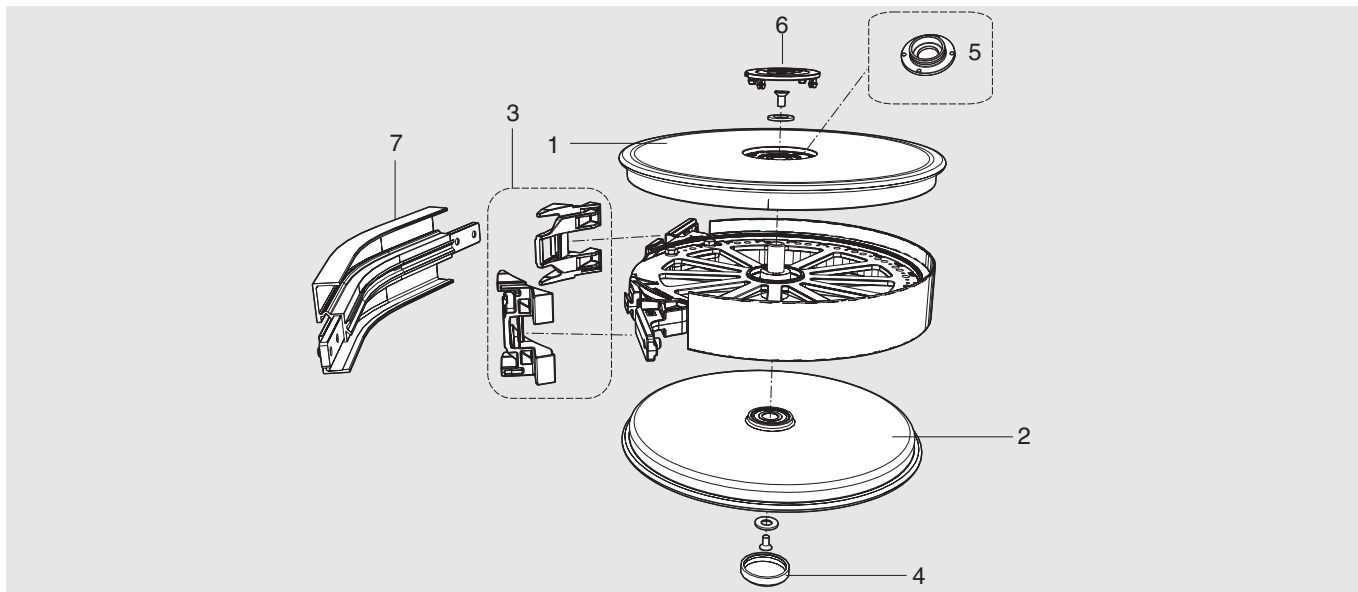


Item	Description	Part No	Qty	Comments	Recommended Spare parts
1*	Side plate R	(3921159)	1	See kit below	
2*	Steering guide	(3924518)	2	See kit below	
3	Shaft	3921217	1		
4*	Idler wheel	(3921160)	1	See kit below	
5*	Side plate L	(3921158)	1	See kit below	
6	Connecting strip	3921123	2		
7	Spacer	3920947	2		
8	Bearing	6202-2Z	2		
*) 1+5	Side plate kit	5111594	1	LH+RH	
*) 2	Spare parts kit Steering guide	5111588	1		X
*) 4	Wheel	5111595	1		X



Wheel bends XSBH-, XLBH-, XBBH-, XMBH-, XHBH-, XKBH-, XTBH-

Complete wheel bend



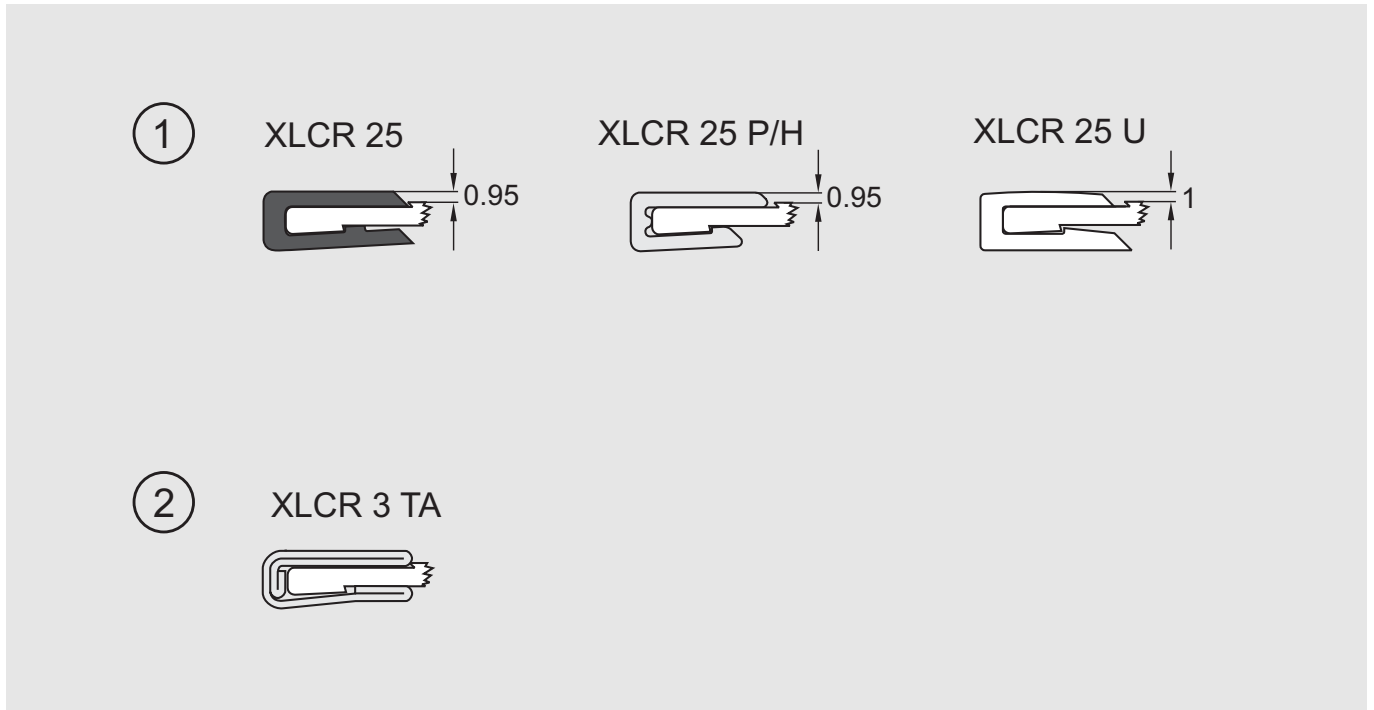
Item	Description	Part no							Recommended Spare parts
		XS	XL type A	X85	XM type A	XH type A	XK	XT	
1	Wheel disc* (upper)	3902168	5059247	5059247	5059247	5059247	3924966	5059247	
2	Wheel disc* (lower)	3902168	5059244	5059244	5059244	5059244	3924966	5059244	
3	Guides**	n.a.	5059235	5110507	5059236	5059237	n.a.	n.a.	X
4	Wheel cover	3901120	3901120	3901120	3901120	3901120	n.a.	3901120	
5	Adapter kit	n.a.	5058559	5058559	5058559	5058559	n.a.	5058559	
6	Wheel cover	5057697	5057697	5057697	5057697	5057697	n.a.	5057697	
7	Outer bend	XSBE 30R150 ²⁾	XLBE 30R150 ²⁾	XBBE 30A85R160 ²⁾	XMBE 30R160 ²⁾	XHBE 30R170 ²⁾	XKBE* 30R200 ²⁾		¹⁾ = Type 1
7	Outer bend	XSBE 45R150 ²⁾	XLBE 45R150 ²⁾	XBBE 45A85R160 ²⁾	XMBE 45R160 ²⁾	XHBE 45R170 ²⁾	XKBE 45R200 ²⁾		²⁾ = Type 2
7	Outer bend		XLBE 60R150 ²⁾		XMBE 60R160 ²⁾	XHBE 60R170 ²⁾			
7	Outer bend	XSBE 90R150 ²⁾	XLBE 90R150 ¹⁾	XBBE 90A85R160 ¹⁾	XMBE 90R160 ¹⁾	XHBE 90R170 ¹⁾	XKBE 90R200 ²⁾		
7	Outer bend	XSBE 180R150 ²⁾	XLBE 180R150 ¹⁾	XBBE 180A85R160 ¹⁾	XMBE 180R160 ¹⁾	XHBE 180R170 ¹⁾	XKBE 180R200 ²⁾		
7	Outer bend			XBBE EA85R160 ²⁾					

* Including bearings
** One pair



Spare parts Slide rails - XL

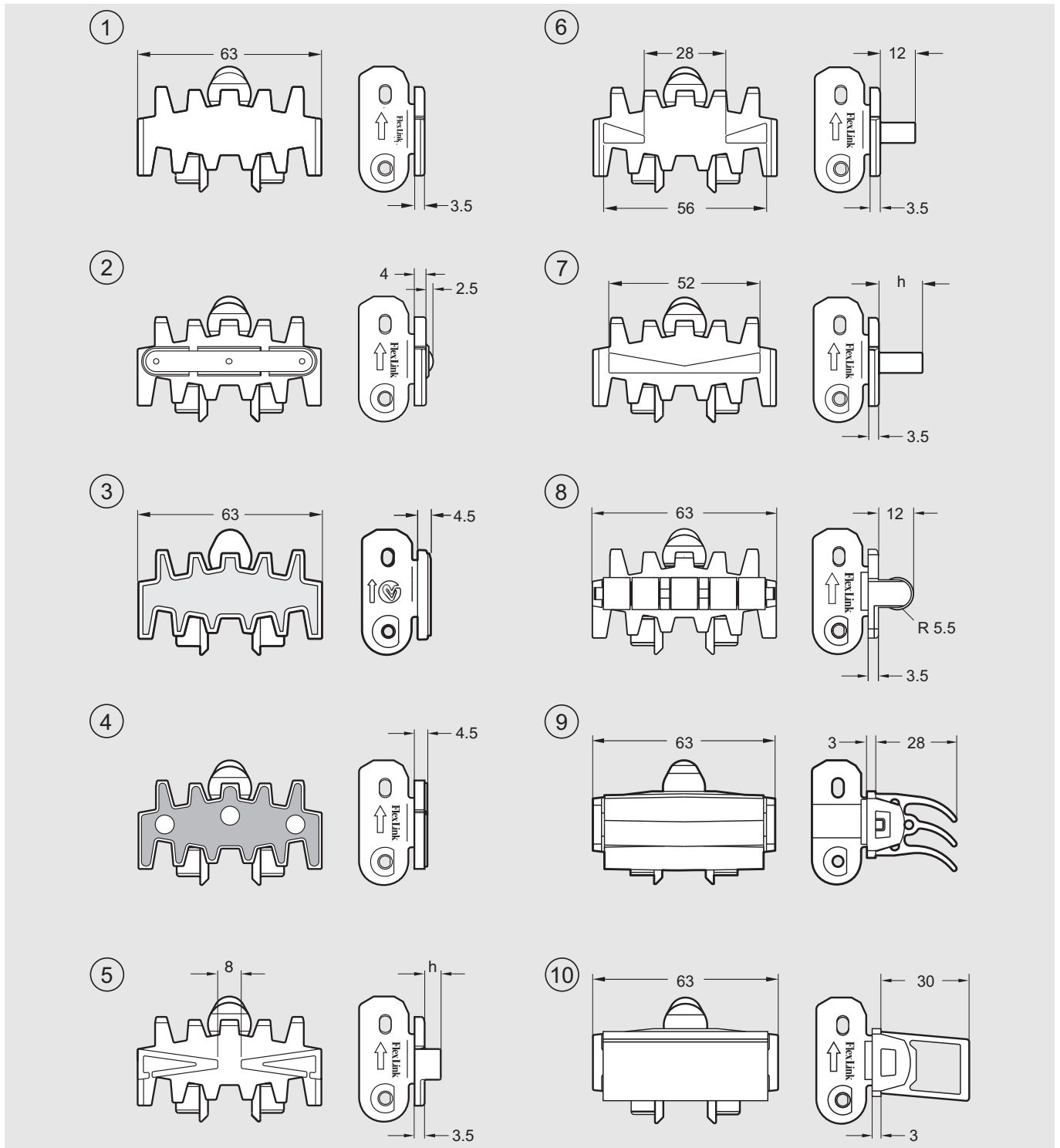
Slide rails – XL



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Plastic slide rails for XL beams				X
	HDPE ($\mu=0,1-0,25$) (Black)	XLCR 25			
	PVDF ($\mu=0,15-0,35$) (Transparent white)	XLCR 25 P			
	UHMW-PE ($\mu=0,1-0,25$) (White)	XLCR 25 U			
	PA-PE ($\mu=0,1-0,25$) (Grey)	XLCR 25 H			
2	Steel slide rail for XL beams				X
	Slide rail ($\mu=0,15-0,35$)	XLCR 3 TA		Acid resistant stainless steel	



Spare parts Chains - XL

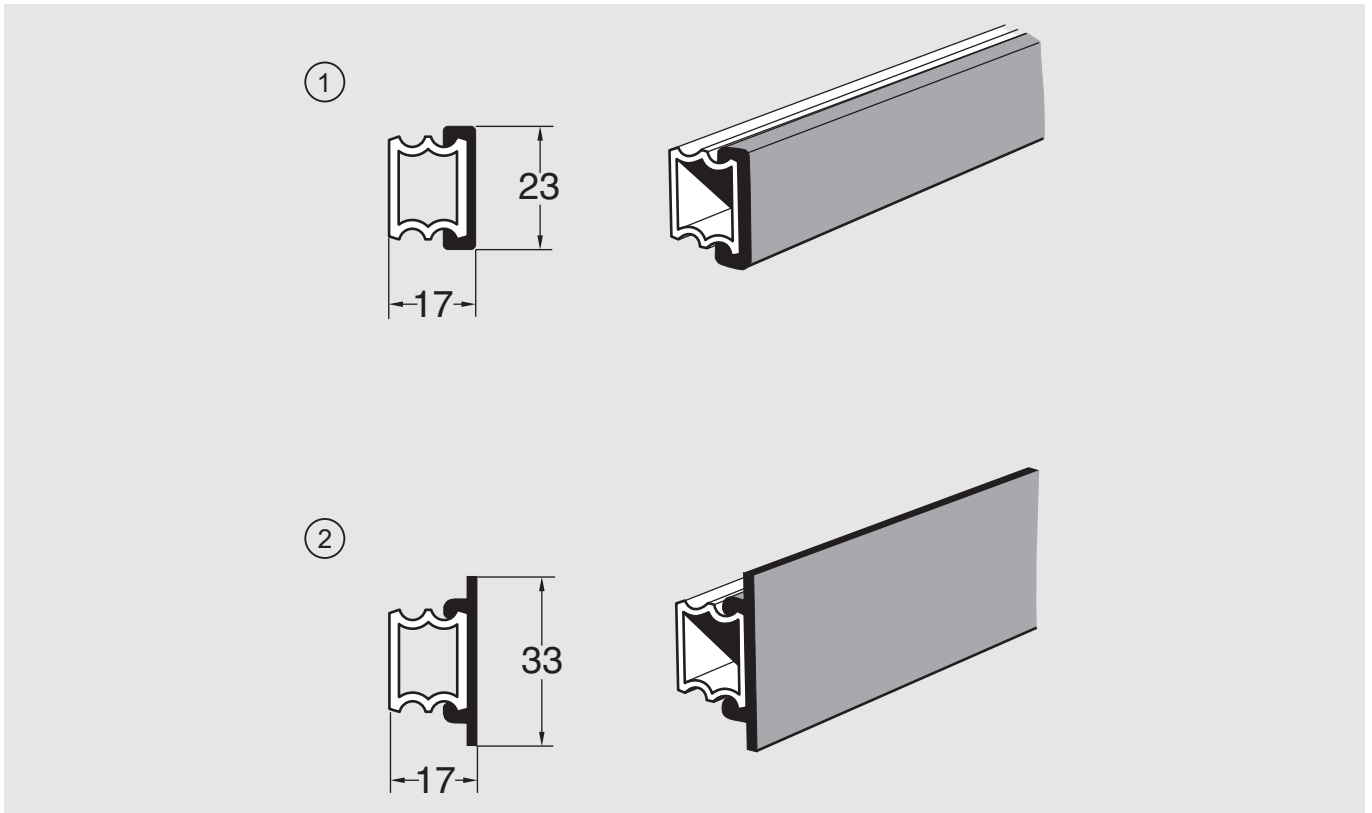


Item	Description	Part No	Qty	Comments	Recommended Spare parts (Based on previous chain in the Conveyor system)
1	Plain chain	XLTP 5			X
	Plain link kit	5056085		Link kit contains 10 links, 10 pivots, 10 steel pins	
	Plain chain (Ultra low wear)	XLTP 5 C			
	Plain link kit (Ultra low wear)	n.a.			
2	Friction top chain	XLTP 5F#		Enter cleat frequency (1–10) instead of # in product designation	X
	Friction top link kit	5056081		Link kit contains 10 links, 10 pivots, 10 steel pins	
3	Flat top friction chain	XLTP 5 FA			X
	Flat top friction kit	5057606		Link kit contains 10 links, 10 pivots, 10 steel pins	
4	Steel top chain	XLTP 5 TF			X
	Steel top link kit	5056076		Link kit contains 10 links, 10 pivots, 10 steel pins	
5	Cleated chain Type A cleats			Enter cleat frequency (1–20) instead of # in product designation	X
	h=4 mm	XLTF 5×4 A#			
	h=5,5 mm	XLTF 5×5.5 A#			
	h=9 mm	XLTF 5×9 A#			
	h=12 mm	XLTF 5×12 A#			
	h=17 mm	XLTF 5×17 A#			
	h=30 mm	XLTF 5×30 A#			
	Cleated link kit				
	h=4 mm	5056067		Link kit contains 10 links, 10 pivots, 10 steel pins	
	h=5,5 mm	5056066		Link kit contains 10 links, 10 pivots, 10 steel pins	
	h=9 mm	5056063		Link kit contains 10 links, 10 pivots, 10 steel pins	
	h=12 mm	5056074		Link kit contains 10 links, 10 pivots, 10 steel pins	
	h=17 mm	5056212		Link kit contains 10 links, 10 pivots, 10 steel pins	
	h=30 mm	5056069		Link kit contains 10 links, 10 pivots, 10 steel pins	
6	Cleated chain Type B cleats	XLTF 5×12 B#		Enter cleat frequency (1–20) instead of # in product designation	X
	Cleated link kit	5056073		Link kit contains 10 links, 10 pivots, 10 steel pins	
7	Cleated chain Type C cleats			Enter cleat frequency (1–20) instead of # in product designation	X
	h=12 mm	XLTF 5×12 C#			
	h=15 mm	XLTF 5×15 C#			
	h=30 mm	XLTF 5×30 C#			
	Cleated link kit				
	h=12 mm	5056072		Link kit contains 10 links, 10 pivots, 10 steel pins	
	h=15 mm	5056071		Link kit contains 10 links, 10 pivots, 10 steel pins	

Item	Description	Part No	Qty	Comments	Recommended Spare parts (Based on previous chain in the Conveyor system)
	h=30 mm	5056214		Link kit contains 10 links, 10 pivots, 10 steel pins	
8	Roller top chain	XLTR 5			X
	Roller top link kit	5056080		Link kit contains 10 links, 10 pivots, 10 steel pins	
	Rollers	3902819		Note. Rollers must be ordered in multiples of 200	
9	Flexible cleat chain Type C	XLTE 5 C			X
	Flexible cleat link kit	5055601		10 complete links+pivots + pins	
	Flexible cleat top kit	5056589		10 base links XLTE 63 D + pivots + pins	
	Flexible cleat top kit	5056558		10 cleat tops XLTX 55 C	
10	Flexible cleat chain Type D	XLTE 5 D			X
	Flexible cleat link kit	5056589		10 base links XLTE 63 D+pivots + pins.	
	Flexible cleat top kit	5058089		10 cleat tops XLTX 55 D	



Spare parts Guide rail cover - XL



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Guide rail cover for 15 mm aluminium guide rail				X
	Polyethylene, length 3 m	XLRT 3x23			
	UHMW-PE, length 3 m	XLRT 3x23 U			
2	Guide rail cover, flanged, for 15 mm aluminium guide rail				X
	Polyethylene, length 3 m, flanged	XLRT 3x33 D			

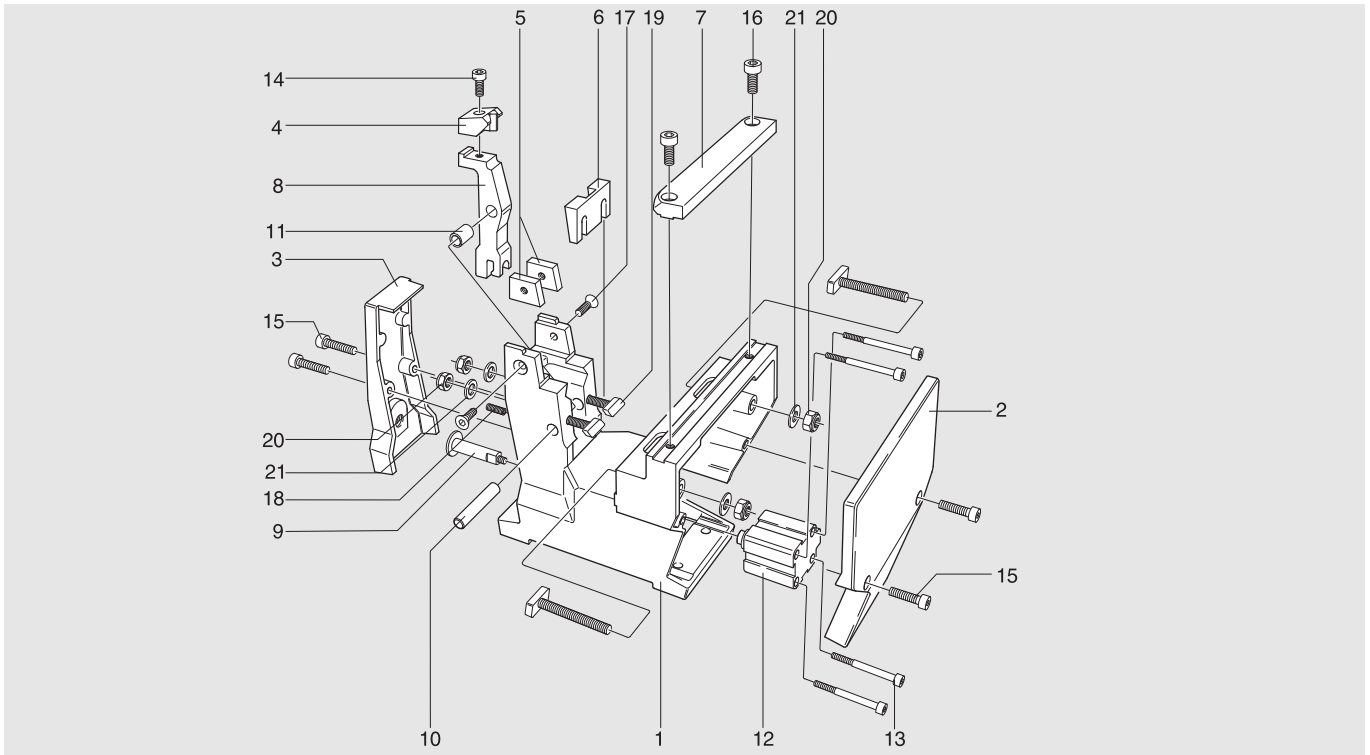
Spare parts Pallet locating station - XL



Technical information from FlexLink

5542EN-2

Pallet locating station – XLPX 100 A

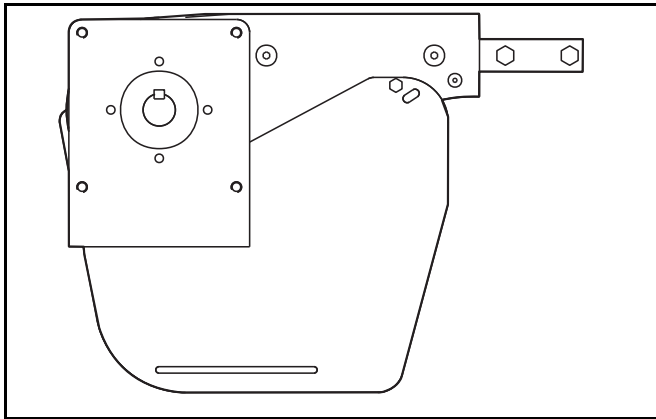


Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Base	3921305	1		
2	Cover	3921306	1		
3	Cover	3921307	1		
4	Locating plunger	3921311	1		X
5	Slide block	3921312	2		
6	Locking wedge	3921313	1		
7	Guide rule	3921335	1		X
8	Arm	3904797	1		
9	Rod end XL	5052824	1		
10	Cylinder pin	CP-h8-10x60	1		
11	Sleeve (Note: Initial lubrication required)	GLY. PG101220A	1		X
12	Air cylinder FESTO	ADVC 32-10-I-P-A	1		X
13	Screw	MC6S 5x50	4		
14	Screw	MC6S 6x20	1		
15	Screw	MC6S 6x25	4		
16	Screw	MC6S 8x16	2		
17	Screw	MF6S 6x16	2		
18	Screw	SK6SS 6x16	1		
19	T-slot screw	XLAT 53	4		
20	Nut	XLAN 8	4		
21	Washer	BRB 8,4x16	4		



End drive unit for stainless steel conveyor – XL

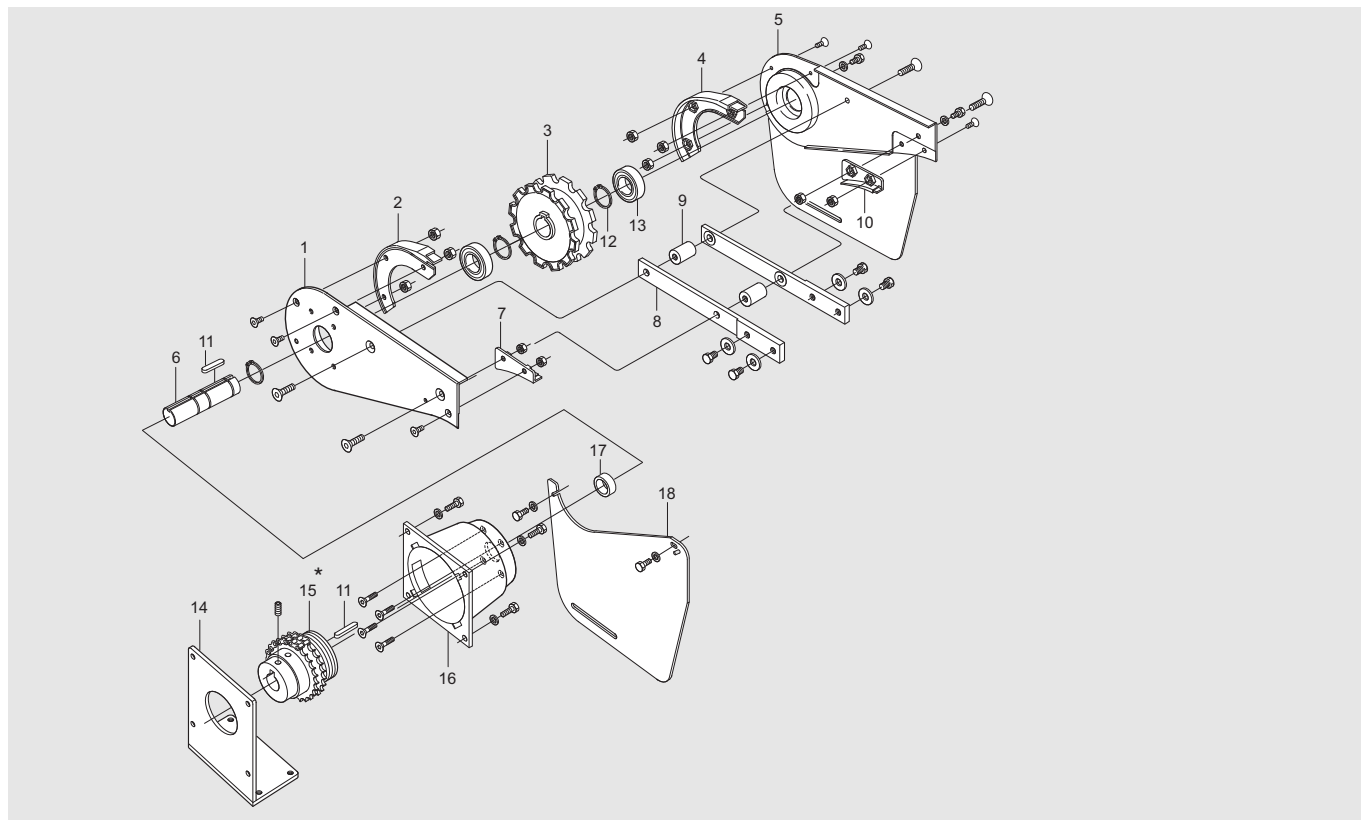
Revision list



Document designation	Date	Type of revision	Entered by
XL010-E1	98-10-14	New version	Enator Inforum
XL010-E2	10-10-29	Spare part kits added	JE

End drive unit for stainless steel conveyor

0-unit – XLEBX 0 HLP/HRP



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Side plate LH (XLEBX 0 HLP)	5048959	1		
	Side plate LH (XLEBX 0 HRP)	5048961	1		
2*	Steering guide LH	(3924685)	1		
3	Drive wheel	3924684	1		X
4*	Steering guide RH	(3924686)	1		
5	Side plate RH (XLEBX 0 HLP)	5048960	1		
	Side plate RH (XLEBX 0 HRP)	5048962	1		
6	Shaft	3920069	1		
7	Guide L	3924688	1		X
8	Connecting strip	5048537	2		
9	Spacer	5049455	2		
10	Guide R	3924687	1		X
11	Thin parallel key	8x7-40 A4	2	DIN 6885 A h9	
12	Retaining ring	SgA 25 A2	3		
13	Bearing	6005-2RS1/C3-A4	2		
14	Adapter plate	5049482	1		
15	Slip clutch	5048554	1		
16	Flange	5048551	1		
17	Spacer	5048663	1		
18	Slack protection	5049346	2		
*)2+4	Spare parts kit Steering guide	5113733	1		X

Spare parts XLEJX 320



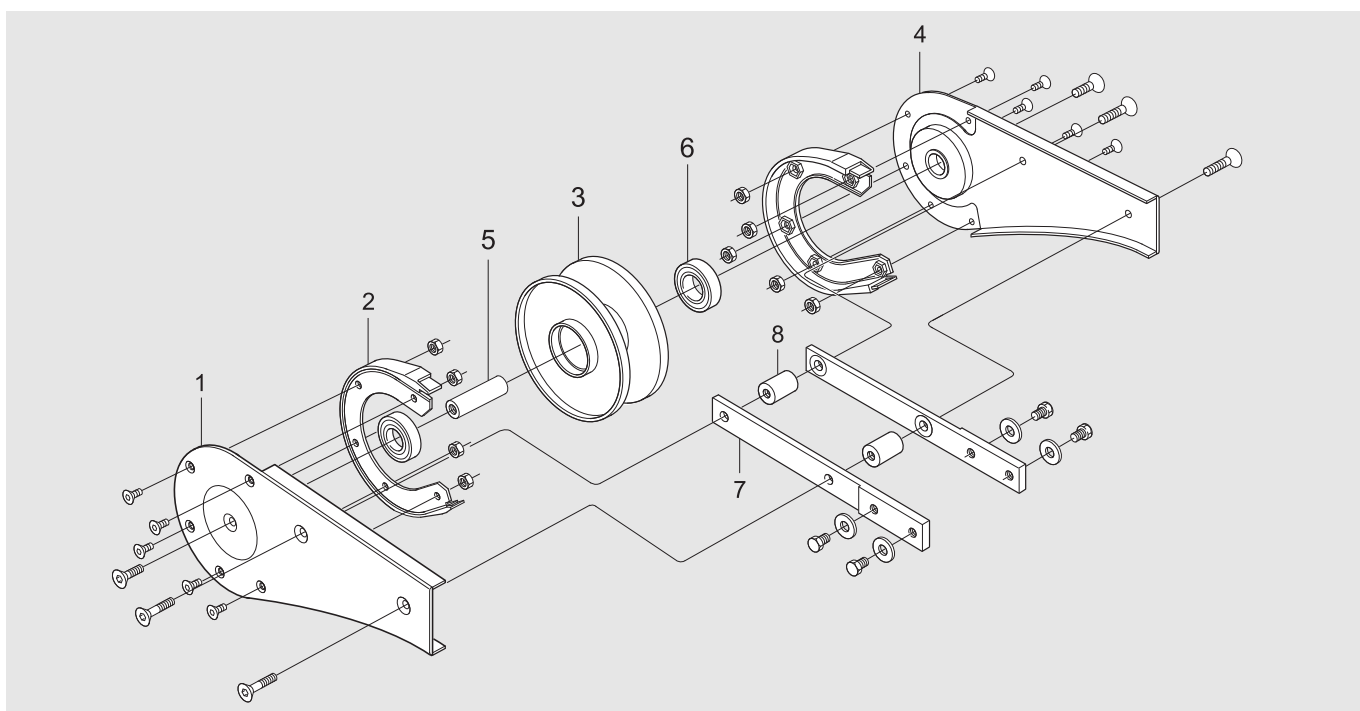
Technical information from FlexLink

Idler end unit for stainless steel conveyor – XL

Revision list

Document designation	Date	Type of revision	Entered by
XL011-E1	99-05-01	Initial version	
XL011-E2	10-10-29	VP=>FM	JE

Complete unit XLEJX 320



Item	Description	Part No	Qty	Comments	Recommended Spare parts
1	Side plate, LH	5048891	1		
2	Steering guide	3924690	2		X
3	Idler wheel	3924689	1		X
4	Side plate, RH	5048892	1		
5	Shaft	3920081	1		
6	Bearing	6202-2Z-A4	2		
7	Connecting strip	5048537	2		
8	Spacer	5049455	2		

Product designations in alphanumeric order

Part no	Page	Part no	Page	Part no	Page	Part no	Page
(3902303)	28	(3904862)	37	(3920946)	13	(3924686)	71
(3902303)	39	(3904862)	43	(3920946)	18	(3925673)	27
(3902303)	4	(3904862)	71	(3920946)	24	(3925673)	71
(3902303)	44	(3904862)	71	(3920946)	28	(3925673)	71
(3902303)	71	(3904862)	71	(3920946)	39	(3925673)	8
(3902303)	71	(3904862)	71	(3920946)	4	(3925718)	27
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(3902303)	71	(3904862)	71	(3920946)	71	(3925718)	71
(3902303)	71	(3904862)	71	(3920946)	71	(3925718)	8
(3903370)	44	(3905773)	44	(3920946)	71	(3925875)	12
(3903370)	71	(3905773)	71	(3920946)	71	(3925875)	71
(3904292)	44	(3905774)	28	(3920946)	71	(5043873)	28
(3904292)	71	(3905774)	39	(3921124)	13	(5043873)	71
(3904665)	17	(3905774)	4	(3921124)	24	(5043874)	28
(3904665)	20	(3905774)	44	(3921124)	39	(5043874)	71
(3904665)	3	(3905774)	71	(3921124)	4	(3902303)	18
(3904665)	43	(3905774)	71	(3921124)	71	3902303	71
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(3904665)	71	(3920942)	18	(3921124)	71	3903333	44
(3904665)	71	(3920942)	28	(3921158)	38	3903333	71
(3904666)	17	(3920942)	39	(3921158)	52	3903334	44
(3904666)	20	(3920942)	4	(3921158)	71	3903334	71
(3904666)	3	(3920942)	71	(3921158)	71	3903585	44
(3904666)	43	(3920942)	71	(3921159)	38	3903585	71
(3904666)	71	(3920942)	71	(3921159)	52	3903586	44
(3904666)	71	(3920942)	71	(3921159)	71	3903586	71
(3904666)	71	(3920943)	18	(3921159)	71	3903587	44
(3904666)	71	(3920943)	28	(3921160)	52	3903587	71
(3904855)	10	(3920943)	39	(3921160)	71	3904431	12
(3904855)	12	(3920943)	4	(3921497)	13	3904431	17
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(3904855)	71	(3920944)	4	(3921498)	71	3904431	71
(3904855)	71	(3920944)	71	(3924518)	13	3904431	71
(3904855)	71	(3920944)	71	(3924518)	24	3904797	65
(3904855)	71	(3920944)	71	(3924518)	52	3904797	71
(3904855)	71	(3920945)	28	(3924518)	71	3904847	37
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(3904862)	10	(3920945)	4	(3924518)	71	3905278	37
(3904862)	12	(3920945)	71	(3924685)	68	3905278	6
(3904862)	17	(3920945)	71	(3924685)	71	3905278	71
(3904862)	20	(3920945)	71	(3924686)	68	3905278	71
(3904862)	3						

Part no	Page	Part no	Page	Part no	Page	Part no	Page
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3905774	71	3921103	20	3921123	71	3921581	71
3920069	68	3921103	3	3921123	71	3921581	71
3920069	71	3921103	71	3921123	71	3921581	71
3920084	23	3921103	71	3921123 71		3921581	9
3920084	71	3921103	71	3921123	71	3921636	37
3920084	71	3921103	71	3921123	71	3921636	71
3920084	8	3921104	12	3921123	71	3921638	16
3920086	37	3921104	17	3921217	38	3921638	2
3920086	71	3921104	20	3921217	52	3921638	36
3920087	37	3921104	3	3921217	71	3921638	42
3920087	71	3921104	71	3921217	71	3921638	71
3920088	22	3921104	71	3921258	16	3921638	71
3920088	7	3921104	71	3921258	2	3921638	71
3920088	71	3921104	71	3921258	36	3921638	71
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